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Classification : ☐ New ☒ Change

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# SPECIFICATIONS

Product Name : AC servo driver  
Product Series Name : MINAS-A6 series  
Product Model Number : DC24 / 48 V type

Motion Control Business Unit, Industrial Device Business Division  
Panasonic Industry Co., Ltd.

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If you have any questions, please contact the seller (Sales office or Distributor) of the product.

**Panasonic**

# REVISIONS

Date	Page	Rev.	Description	Signed
May. 10, 2018	-	3.0	Newly issued	-
Apr. 10, 2020	P.1	4.0	Change company name	-
	P.5		Add spec of external scale feedback	
			Add description of wireless LAN dongle	
	P.8		Add one product dimension	
	P.9		Modify the product name of Control Power Supply Connector	
			Modify from “ground wire” to “FG wire”	
	P.13		Modify from “the earth terminal” to “the case”	
	P.17		Modify the product name of X6	
	P.19		Modify the description of note [4]	
	P.25-26		Divide the figure of X5 connection to 2 figures	
	P.27		Combine two figures of X6 connection into one figure	
Apr. 9, 2021	P.4	5.0	Change the description of applicable motors list to prepare for future updating of them.	-
			Correction of errors	
Apr. 1, 2022	-	5.1	Changed the company name	-
	-		Changed the front cover format	
July.19, 2022	P.4	6.0	Add amplifier list and applicable motor list	-
	P.5		Delete description of wireless LAN dongle	
	P.7		Rating plate: Changed the company name and address	
	P.30		Update compliance with the international standards	
	P.37		Correct the sentence following SX-DSV03025	
	P.38		Add description of network security	
	P.39		Add description of reverse engineering	
	P.41		Add amplifier list and changed maximum output current	
	Appendix List of Default Parameters		Modify the default parameters	
Dec. 1 ,2022	P.27	6.1	Correction of errors	-
	P.30		Changed Compliance with the international standards	

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## 1. Scope of Application

This specification relates to the MINAS A6 series of AC servo driver manufactured by Motion Control Business Unit, Industrial Device Business Division, Panasonic Industry Co., Ltd.

This product is intended for use as industrial equipment. It must not be used for any other purpose (e.g., for home use).

### <Related Materials>

Technical document - Functional Specifications - : SX- DSV03283

Technical document - Modbus communication and Block operation Specification - : SX- DSV03042

\* Please refer to the Panasonic web site for the above documents.

### **Operating Precautions**

Pay a special attention to following items because the part of internal board is exposed.

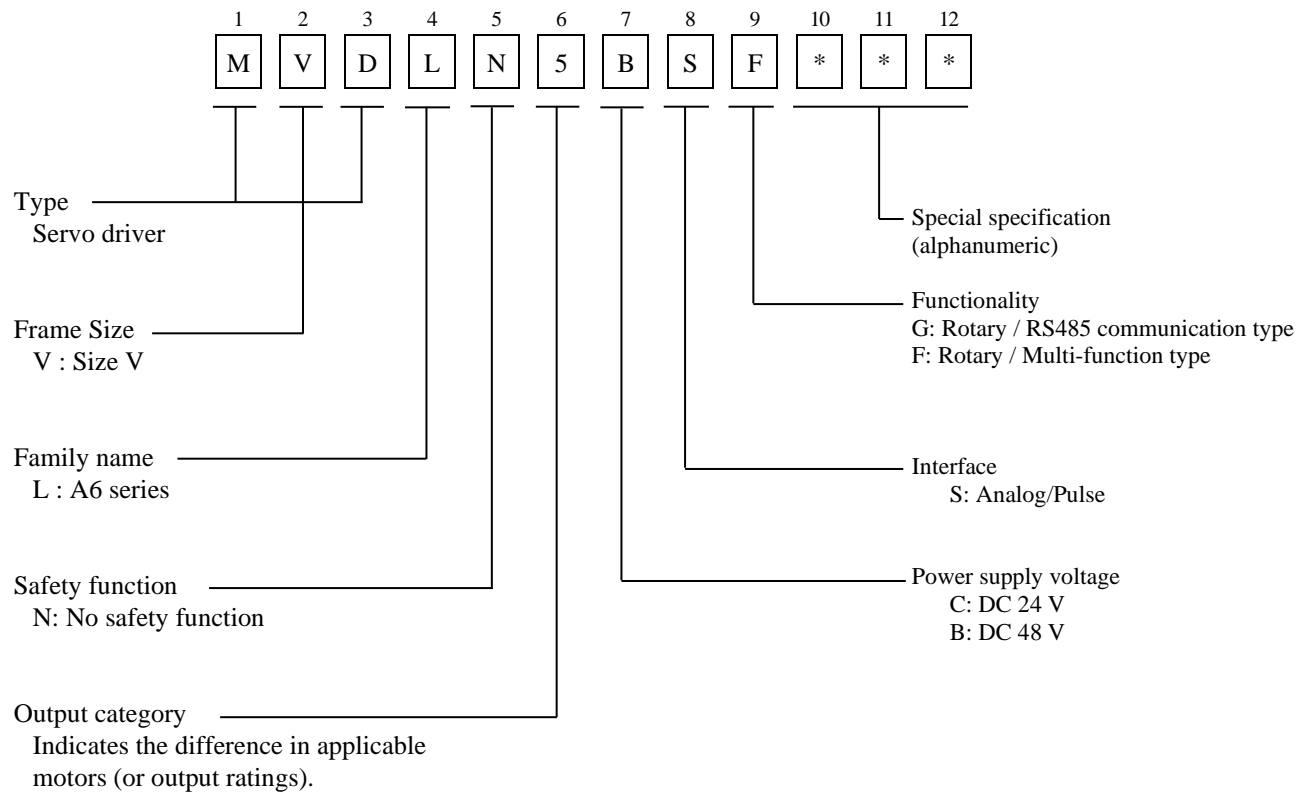
- When unpacking and installing, implement the measure against static electricity and handle it with great caution.
- Install the servo driver in an environment of Pollution degree 2, such as in the control panel of IP54 or more.

### < Precautions >

- (1) Reproduction of the contents of this document in whole or in part is strictly prohibited.
- (2) Due to product improvements, this document is subject to change without notice.

## 2. How to Read Product Numbers

Product numbers are to be read as follows:



## &lt; MINAS-A6 series (DC24 / 48 V type) Functional comparison &gt;

○: Usable ×: Not usable

Function		Product	[A6SG] (RS485 Communication type) Product number ending with: G	[A6SF] (Multifunction type) Product number ending with: F
Control mode	Position control		○	○
	Velocity control (Internal velocity command)		○	○
	Velocity command (Analog velocity command)		×	○
	Torque control		×	○
	Position/velocity control		×	○
	Position/torque control		×	○
	Velocity/torque control		×	×
	Full-closed control		×	○
Analog input			×	○
Safety functions			×	×
Two-degree-of-freedom control (Position)			○	○
Two-degree-of-freedom control (Velocity)			○	○
Two-degree-of-freedom control (Full-closed)			×	○
Damping function			○	○
Model type damping filter			○	○
Feed forward function			○	○
Load variation suppression function			○	○
Third gain switching function			○	○
Friction torque compensation			○	○
Hybrid vibration suppression function			×	○
Quadrant projection suppression function			○	○
Torque limit switching function			○	○
Allowable motor operating range setting function			○	○
Torque saturation protection function			○	○
Infinite rotation absolute function			○	○
External scale position information monitor function			×	○
Communication functions	USB (for PANATERM connection)		○	○
	RS232 (MINAS standard protocol)		○	○
	RS485 (MINAS standard protocol)		○	○
	Modbus-RTU *1		○	○
Block operation *1	Start on Modbus communication		○	○
	Start on input signal		○	○

- [A6SG] (RS485 Communication type): There are some functions that cannot be used.

Where applicable, these items are indicated with “Cannot be used in [A6SG]” in the descriptions contained in this reference for your confirmation.

- \*1 For details of Modbus communications and block operations, please refer to Technical reference (Modbus communication and Block operation Specification).

## 3. Product line-up

Servo driver			Applicable motor		
Model No.	Size	Power supply input	Model No.	Rated power	Rated speed
MVDLN4CSF MVDLN4CSG	V	DC 24 V	MSMF5AC△1□2＊	50W	3000r/min
MVDLN5CSF MVDLN5CSG			MSMF01C△1□2＊ MQMF01C△1□2＊	100W	
			MQMF1EC△1□2＊ MHMF1EC△1□2＊	133W	2000r/min
MVDLN4BSF MVDLN4BSG		DC 48 V	MSMF5AB△1□2＊ MHMF5AB△1□2＊	50W	3000r/min
			MSMF01B△1□2＊ MQMF01B△1□2＊ MHMF01B△1□2＊	100W	
MQMF02B△1□2＊ MHMF02B△1□2＊			200W		
MVDLN5BSF MVDLN5BSG			MQMF2JB△1□2＊ MHMF2JB△1□2＊	266W	2000r/min

## 4. Specifications

## Basic specifications

Basic specifications	Input power supply	24 V type	DC24 V	+21 % (DC29 V) -17 % (DC20 V)	(*Note 1,6)
		48 V type	DC48 V	+21 % (DC58 V) -17 % (DC40 V)	(*Note 1,6)
	Operation conditions	Temperature	Operation temperature: 0 - 55 degrees C (no freezing) Storage temperature: -20 - 65 degrees C (Max.temperature guarantee : 80 degrees C for 72 hours no condensation*)		
		Humidity	Operation and storage humidity 20 - 85 %RH or less (no condensation*)		
		Height above the sea	Height above the sea level: 1000 meters or less		
		Vibration	5.88 m/s <sup>2</sup> or less, 10 - 60 Hz		
		Pollution degree	Pollution degree 2		
	Insulation voltage		Resistant to 500 V AC between primary power supply and ground for a minute		
	Control method		PWM method, sinusoidal drive		
	Encoder feedback		23Bit(resolution:8388608) 7cores-serial absolute encoder		
	External scale feedback (*Note 2)		A/B phase, homing signal defferential input type Panasonic supported serial communication type (*Note 3)		
	Control signal	Input	General purpose 5 input General purpose input functions can be selected by parameter.		
		Output	General purpose 3 output General purpose output functions can be selected by parameter.		
	Analogue signal	Input (*Note 2)	1 input (16 bit A/D: 1 input)		
		Output	1 output (analog monitor)		
	Pulse signal	Input	1 input port Both line driver I/F and open collector I/F are supported with photo coupler input can be supported. If use pulse signal, set Pr0.05 = 0 (Photo coupler input / Both line driver and open collector) or 2 (Photo coupler inputs / Open collector)		
		Output	3 outputs respectively Encoder pulse or external scale pulse or position comparison is output by using the line driver.		
	Communication	USB	USB interface to connect to computers (setup software PANATERM) for parameter setting or status monitoring.		
		RS232	1:1 communication with the host controller is possible.		
		RS485	1: n communication with the host controller is possible.		
		Modbus-RTU	1:1 communication with superior controller is possible. (in case of RS232) 1: n communication with superior controller is possible. (in case of RS485) (*Note 4)		
	Safety terminal		Not supported.		
	Front panel		Not supported.		
	Regeneration		Not supported.		
	Dynamic brake		Built-in type		
	Control mode		Selectable from the following 6 modes by parameter: [1] position control [2] velocity control [3] torque control [4] position/velocity control [5] position/torque control [6] full-closed control (*Note 5)		

\*Please note that condensation tend to occur when temperature fall.

(Note 1) DC power using stabilized power supply (SELV) are provided with reinforced insulation.

Please do fluctuations in the DC power supply voltage does not exceed the supply voltage range of the servo driver also.

(Note 2) This function cannot be used with [A6SG].

(Note 3) Please refer to the collaboration catalog for the corresponding scale maker and part number.

(Note 4) For details of Modbus communication, please refer to Technical reference (Modbus communication and Block operation Specification).

(Note 5) Avarable control mode of [A6SG] is position control and .velocity control (internal verocity).

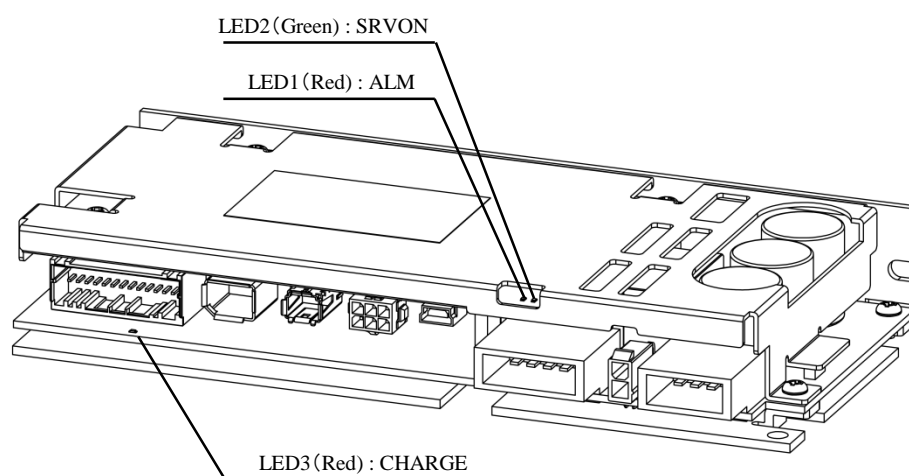
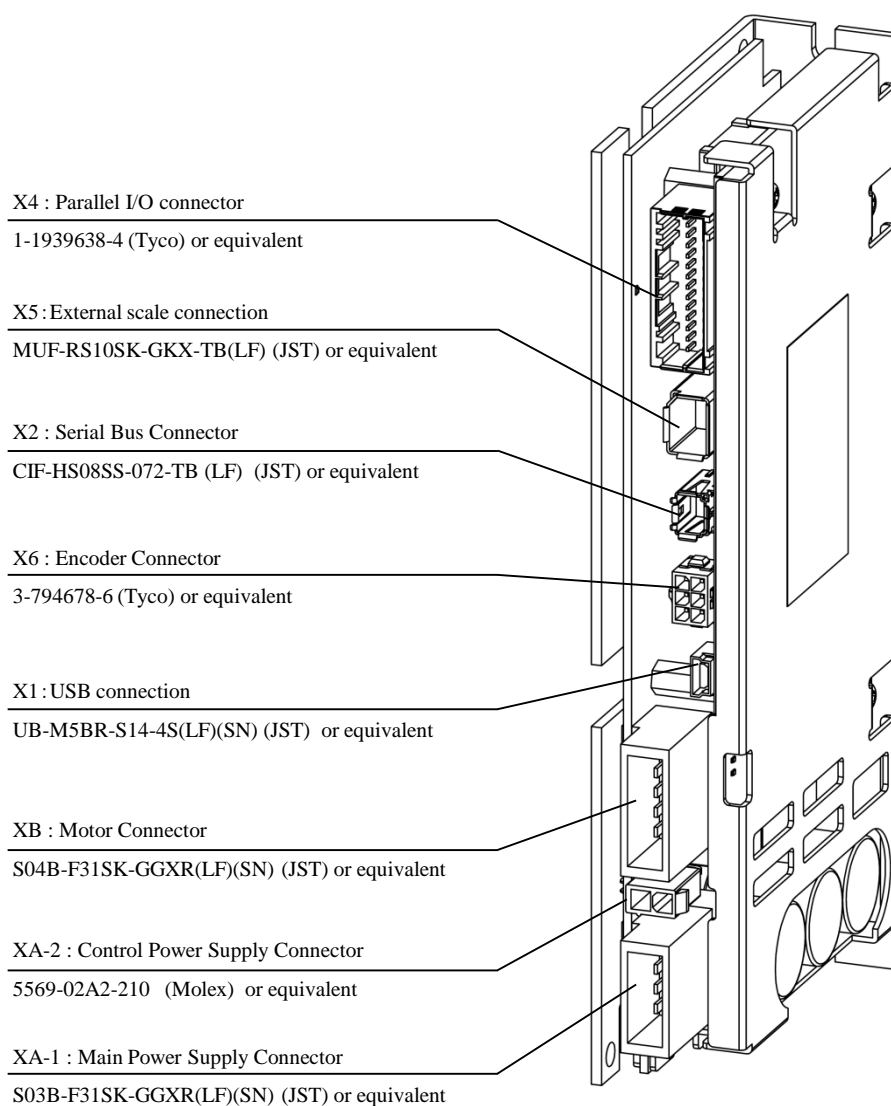
(Note 6) The servo driver can functionally drive the motor within the range of the input power supply voltage.

When input power supply voltage is below the rated value (24 V/48 V), overload protection might be triggered even speed and torque are within the rated range at some motor's specifications.

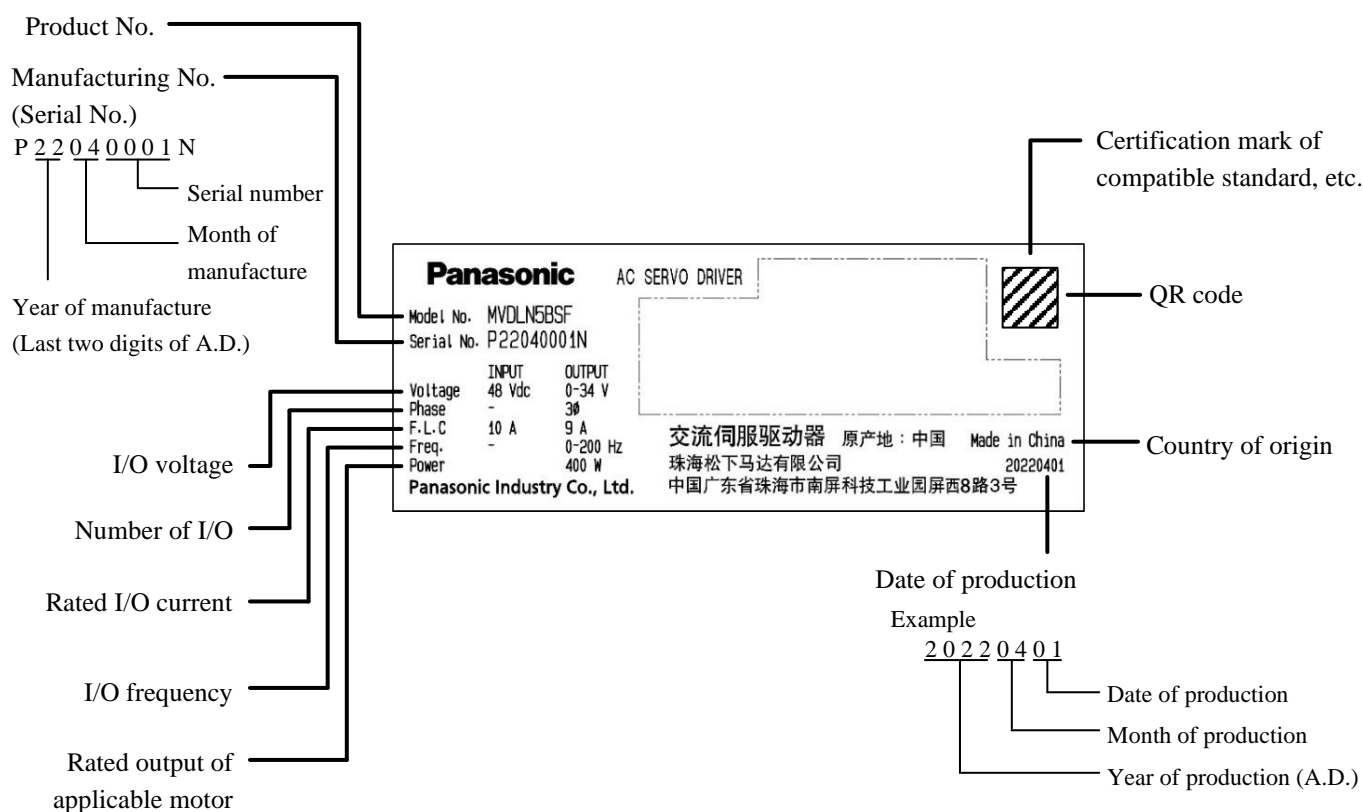


## 5. Appearance and name of each part

Below figure shows a multi-function type. The RS485 communication type is not provided with **X5** (external scale connector).



### Example of a rating plate



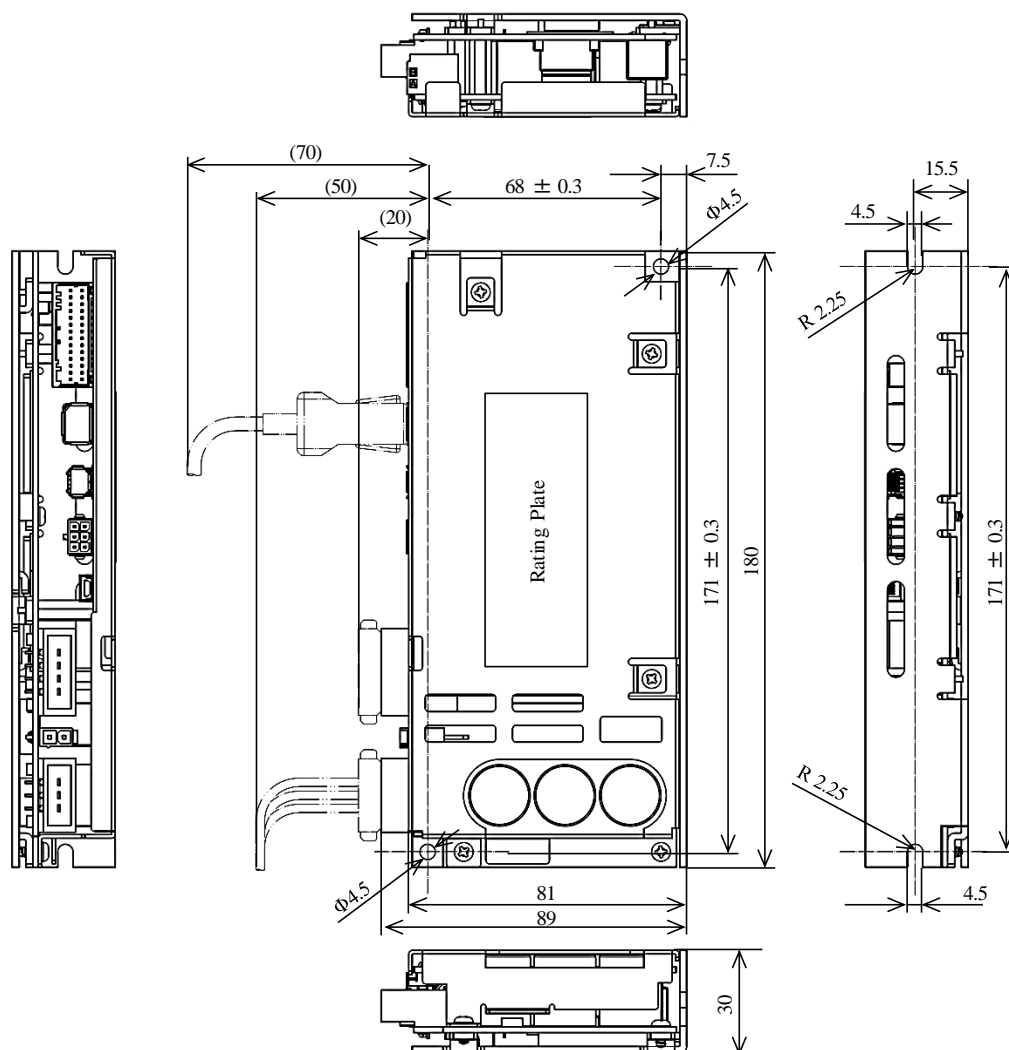
The values of the serial number part of the manufacturing number range from 1 to 33999. On the rating plate, it is indicated in four digits as in the format shown below.

“I” and “O” are not used for the fourth-digit alphabet.

Value of the serial number part	Indication on the rating plate
1 - 9999	0001 - 9999
10000 - 10999	A000 - A999
11000 - 11999	B000 - B999
⋮	⋮
17000 - 17999	H000 - H999
18000 - 18999	J000 - J999
⋮	⋮
22000 - 22999	N000 - N999
23000 - 23999	P000 - P999
⋮	⋮
33000 - 33999	Z000 - Z999

## 6. Outside dimensions

Below figure shows a multi-function type. The RS485 communication type is not provided with X5 (external scale connector).



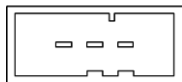
Unit: mm

\* Do not use threaded screw holes that do not have description of dimensions.

## 7. Configuration of connectors and terminal blocks


7-1 Main Power Supply Connector **XA-1**

Servo driver side: J. S. T. Mfg S03B-F31SK-GGXR(LF)(AU)

Pin No.	Symbol	Description	Layout
1	P1 (+ Line)	<ul style="list-style-type: none"> <li>• Input DC48 V or DC24 V.</li> <li>• Use stabilized DC power source with reinforced insulation.</li> </ul>	
2	N1 (- Line)		
3	FG	• Frame ground	

7-2 Control Power Supply Connector **XA-2**

Servo driver side: Molex 5569-02A2-210

Pin No.	Symbol	Description	Layout
1	P2 (+ Line)	<ul style="list-style-type: none"> <li>• Input DC48 V or DC24 V.</li> <li>• Use stabilized DC power source with reinforced insulation.</li> </ul>	
2	N2 (- Line)		

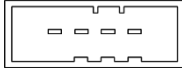
\* There is no anti-connection function on the driver.

Reverse connection is caused of failure.

Enough attention to the power supply wiring.

N-pin of Main power supply connector **XA-1** connect to control power supply connector **XA-2**.7-3 Motor Connector **XB**

Servo driver side: J. S. T. Mfg S04B-F31SK-GGXR(LF)(AU)

Pin No.	Symbol	Description	Layout
1	U	• Connect U phase of the motor winding	
2	V	• Connect V phase of the motor winding	
3	W	• Connect W phase of the motor winding	
4	FG	• Connect FG wire of the motor	

7-4 USB connector X1

Operations such as parameter setting/change, control status monitoring, error status/history browsing, and parameter saving/loading can be performed by connecting to a PC or a high-order NC via a USB connector.

Name	Symbol	Pin No.	Description
USB signal	VBUS	1	• Used for communication with a PC or a high-order NC.
	D-	2	
	D+	3	
For manufacturer use	—	4	• Do not connect anything.
Signal ground	GND	5	• Signal ground

The connector shape on the driver side is USB mini-B.

7-5 Serial bus connector X2

Name	Symbol	Pin No.	Description
Signal ground	GND	1	• Signal ground (*Note 1)
NC	—	2	• Do not connect
RS232 signal	TXD	3	• Serial bus transmission and reception data (RS232)
	RXD	4	
RS485 signal	485 -	5	• Serial bus transmission and reception data (RS485)
		7	
	485+	6	
		8	
Frame ground	FG	shell	• Frame ground

(Note 1) The signal ground GND is connected with the control circuit ground connected with the connector

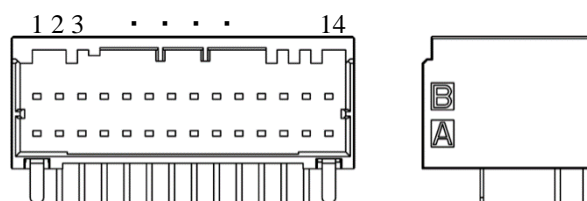
X4.

7-6 Parallel I/O connector, X4

A list of the pin assignment of the parallel I / O connector is as follows.  
For details of each function, please refer the following pages.

Pin No.	Symbol	Description
A1	OPC1	Pulse signal input 1
A2	OPC2	Pulse signal input 2
A3	PULS1	Pulse signal input 1
A4	PULS2	
A5	SIGN1	Pulse signal input 2
A6	SIGN2	
A7	SO1+	Control output 1
A8	SO1-	
A9	SI-COM	Control input common
A10	SI1	Control input 1
A11	SI2	Control input 2
A12	SI4	Control input 4
A13	SI7	Control input 7
A14	SI10	Control input 10
B1	OA+	A-phase output / Position compare output 1
B2	OA-	
B3	OB+	B-phase output / Position compare output 2
B4	OB-	
B5	OZ+	Z-phase output / Position compare output 3
B6	OZ-	
B7	SO2+	Control output 2
B8	SO4+	Control output 4
B9	SO-COM	Control output common
B10	GND	Signal ground
B11	AIN	Analog input (Note 1)
B12	SP	Analog output monitor
B13	GND	Signal ground
B14	FG	Frame ground

## Pin layout



(Note 1) This function cannot be used with [A6SG].

**Input signal (control)**

Name	Symbol	Pin No.	Description	Circuit
Control input common	SI-COM	A9	<ul style="list-style-type: none"><li>• It is connected with the positive or negative electrode of the external DC power supply (12 - 24 V).</li><li>• Use 12 V (±5 %) to 24 V (±5 %) for power supply</li></ul>	i-1
Control input 1	SI1	A10	<ul style="list-style-type: none"><li>• Functions are allocated according to parameters.</li><li>For details, refer to “Technical reference - Basic Functional Specifications -”.</li><li>• Note that there are limitations on function allocation.</li></ul>	
Control input 2	SI2	A11		
Control input 4	SI4	A12		
Control input 7	SI7	A13		
Control input 10	SI10	A14		

**Input signal (pulse train command)**

Pulse train interface with Photo coupler

Name	Symbol	Pin No.	Description	Circuit
Command pulse input	OPC1	A1	<ul style="list-style-type: none"> <li>Input terminal for the position command pulse.</li> <li>Disabled in such control modes as the speed control or the torque control, which does not require position commands.</li> <li>The maximum allowable input frequency is 500 kpps for line driver input, and 200 kpps for open collector input.</li> </ul>	Di-1
	PULS1	A3		
	PULS2	A4		
Command sign input	OPC2	A2		
	SIGN1	A5		
	SIGN2	A6		

**Input signal (analog command)**

Name	Symbol	Pin No.	Description	Circuit
Analog input (Note 1)	AIN	B11	<ul style="list-style-type: none"> <li>Analog input with 16 bit resolution.</li> <li>The maximum allowable input voltage is <math>\pm 10</math> V</li> <li>The function changes according to the control mode.</li> </ul>	Ai-1

(Note 1) This function cannot be used with [A6SG].

**Output signal (control)**

Name	Symbol	Pin No.	Description	Circuit
Control output 1	SO1+ SO1-	A7 A8	<ul style="list-style-type: none"> <li>Functions are allocated according to parameters.</li> <li>For details, refer to “Technical reference - Basic Functional Specifications -”.</li> </ul>	o-1
Control output 2	SO2+	B7		o-2
Control output 4	SO4+	B8		
Control output common	SO-COM	B9	<ul style="list-style-type: none"> <li>Connect to the negative terminal of an external DC power supply (12 to 24 V)</li> <li>The power capacity varies depending on a composition of I/O circuit.</li> </ul>	

**Encoder output signal / Position compare output signal**

Name	Symbol	Pin No.	Description	Circuit
A-phase output / Position compare output 1	OA+ / OCMP1+	B1	<ul style="list-style-type: none"> <li>Encoder signals or external scale signals for which frequency division was performed (A-phase, B-phase) are output as differential signals. (Equivalent to RS422)</li> <li>The division ratio can be set for the corresponding parameter.</li> <li>The ground of the line driver for the output circuit is connected to the signal ground (GND), i.e. non-insulated.</li> <li>The maximum output frequency is 4 Mpps (after quad edge evaluation).</li> <li>This differential signal should be received by a line receiver. (AM26C32 or equivalent).</li> <li>Connect a terminating resistor (approx. 330 Ω) between the line receiver inputs.</li> <li>Use a twisted pair cable with shield for wiring, and connect the shield wire to the connector shell.</li> <li>By setting bit 0 - bit 2 = 1 of Pr4.47 "Pulse output select", position compare function can be available.</li> </ul>	Do-1
	OA- / OCMP1-	B2		
B-phase output / Position compare output 2	OB+ / OCMP2+	B3		
	OB- / OCMP2-	B4		
Z-phase output / Position compare output 3	OZ+ / OCMP3+	B5		
	OZ- / OCMP3-	B6		

**Analog monitor signal**

Name	Symbol	Pin No.	Description	Circuit
Analog monitor output	SP	B12	<ul style="list-style-type: none"> <li>Analog signal output for monitoring</li> <li>Monitoring object changes according to the parameter setting.</li> <li>Don't use analog output as command at power on and off.</li> </ul>	Ao-1

**Other**

Name	Symbol	Pin No.	Description	Circuit
Frame ground	FG	B14	Internally connected to the case.	—
Signal ground	GND	B10 B13	<ul style="list-style-type: none"> <li>Signal ground</li> <li>Internally insulated from Control output common (SO-COM).</li> <li>Internally connect to N-pin of power supply connector <b>XA-1</b> and <b>XA-2</b>.</li> </ul>	—



7-7 External feedback device connector **X5**

This connector is supported only for the multi-function type.

Name	Symbol	Pin No.	Description
External scale power output	EX5V	1	• External scale power output (Note 2) (Note 3)
	EX0V	2	• Ground of external scale power output (Note 1)
External scale signal input/output (Serial signal)	EXPS	3	• Serial signal non-inverting input/output
	/EXPS	4	• Serial signal inverting input/output
External scale signal input (A/B/Z-phase signal) (Note 4)	EXA	5	• A-phase signal non-inverting input
	/EXA	6	• A-phase signal inverting input
	EXB	7	• B-phase signal non-inverting input
	/EXB	8	• B-phase signal inverting input
	EXZ	9	• Z-phase signal non-inverting input
	/EXZ	10	• Z-phase signal inverting input
Frame ground	FG	Shell	• It is connected with the case inside the servo driver.

(Note 1) The external scale power output EX0V is connected with the control circuit ground that is connected to connector **X4**.

(Note 2) The external scale power output EX5V should be 5 V $\pm$ 5% and 250 mA at the maximum.

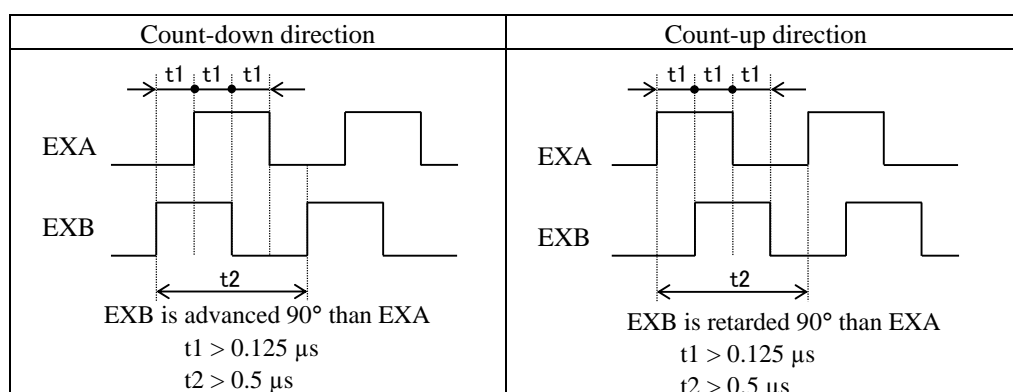
When using an external scale whose consumption current exceeds this value, external power supply should be prepared by the customer. It may take time to perform initialization after power-on, depending on external scales. In that case, it is possible to adjust by adjusting the parameter "power-on wait time" of the servo amplifier.

For details, refer to the technical data-Basic function specifications-.

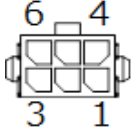
(Note 3) In case an external power supply is used for the external scale, make sure that the EX5V pin is open and no external power is supplied to the EX5V pin.

(Note 4) The maximum input frequency is 8 Mpps (after quad edge evaluation).

However, if the duty ratio of the external scale signal input is not 50%, it may not be able to be read normally.



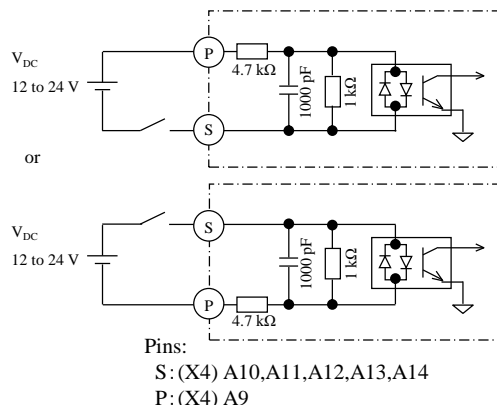
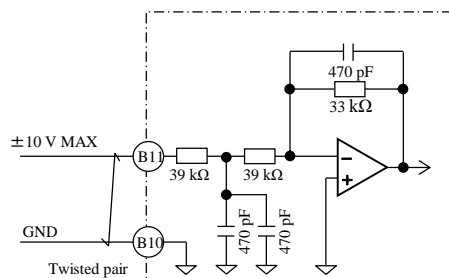
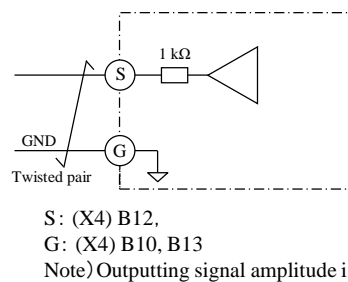
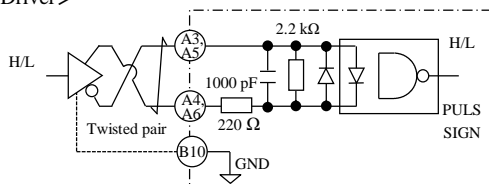
7-8 Encoder connector **X6**

Name	Symbol	Pin No.	Description	Layout
—	—	1	Do not connect.	
Encoder signal I/O (serial signal)	PS	2	Encoder signal non-inverting input/output	
	/PS	3	Encoder signal inverting input/output	
Encoder power supply output	E5V	4	E5V (*Note 1)	
	E0V	5	E0V (*Note 2)	
Frame ground	FG	6	FG	

\*Note 1) The encoder power output E5V is connected with the control circuit ground that is connected to connector **X5** inside the servo driver.

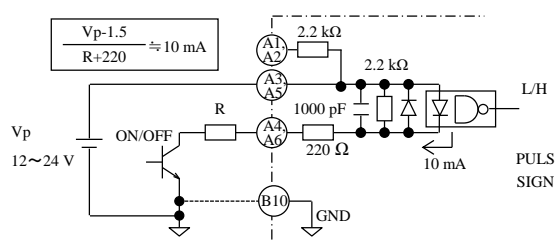
\*Note 2) The encoder power output E0V is connected with the control circuit ground that is connected to Pin.1(E5V) of connector **X5** and signal ground of connector **X4** inside the servo driver.

### 7-9 Input / output signal interface

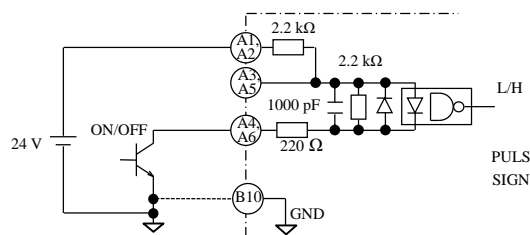
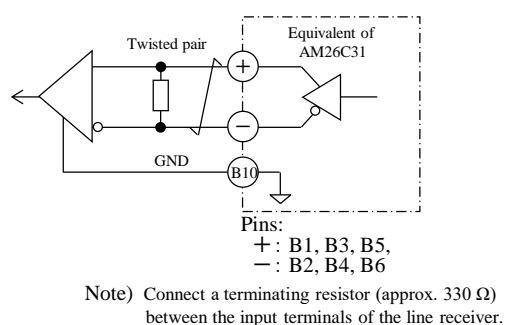
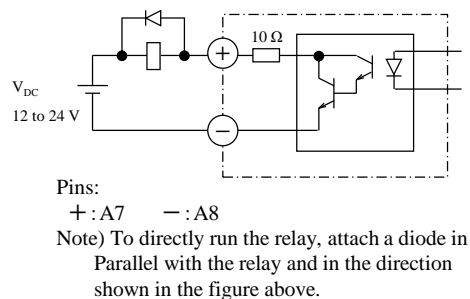
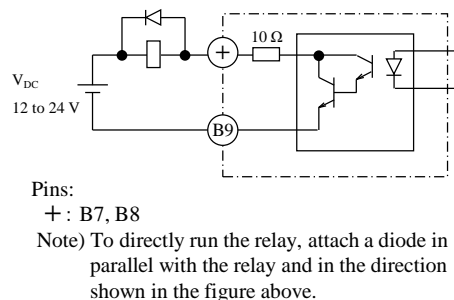
i-1Ai-1Ao-1Di-1

<Open Collector>

①12-24 V Power supply with external resistor



②24 V Power supply without external resistor

Do-10-1o-2

## 8. Wiring and system configuration

## 8-1 Wire rods used and maximum wiring length

Name	Symbol	Maximum cable length (*Note 1)	Used cable
Main power supply	XA-1	3 m	In accordance with “15. Specifications for Each Model”
Control power supply	XA-2	3 m	
Motor connection	XB	3 m	
Encoder connection	X6	3 m	Common shielded twisted pair wire Core wire 0.18 mm <sup>2</sup> or more
External feedback scale connection (Note 2)	X5	3 m	
I/O connection	X4	3 m (Note 3)	

(Note 1) The above wiring length is the maximum value under the evaluation environment of Panasonic.

It does not guarantee the operation under the working environment of the customer.

The above wiring length is the maximum wiring length including tolerance of processing.

(Note 2) It is supported for the multi-function type only.

(Note 3) If use Open collector interface, maximum wiring length becomes 1 m.

## 8-2 Cable-Side connector

Connector symbol	Part name	Part number	Manufacturer
XA-1	Receptacle Housing	F31FSS-03V-KX	J.S.T. Mfg.
	Receptacle pin	SF3F-**GF-P2.0 (** = 41 or 71)	
XA-2	Receptacle Housing	5557-02R-210	Molex
	Receptacle pin	5556TL	
XB	Receptacle Housing	F31FSS-04V-KX	J.S.T. Mfg.
	Receptacle pin	SF3F-**GF-P2.0 (** = 41 or 71)	
X2	Connector	2040008-1	Tyco electronics
		CIF-PCNS08KK-072R	J.S.T. Mfg.
X4	Receptacle Housing	1-1827863-4	Tyco electronics
	Receptacle pin	1827587-2	
X5	Connector	MUF-PK10K-X	J.S.T. Mfg.
X6	Connector	794617-6	Tyco Electronics
	Pin	1-794610-2	
	Connector	43025-0600	Molex
	Pin	43030-0002	

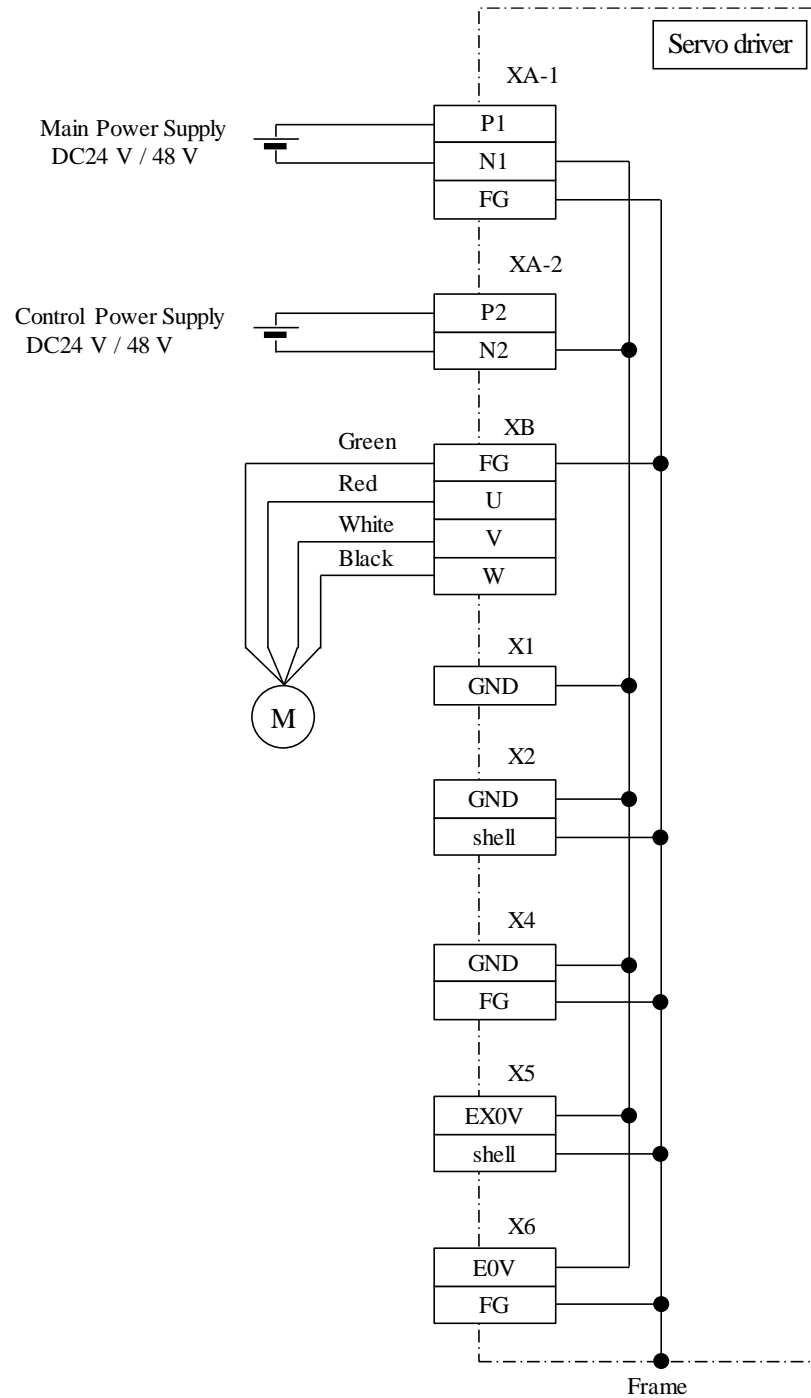
Use the above connector or equivalent.

## 8-3 Precautions for wiring

## 8-3-1 Wiring to the power connector

Below figure shows a multi-function type. The RS485 communication type is not provided with X5 (external scale connector).

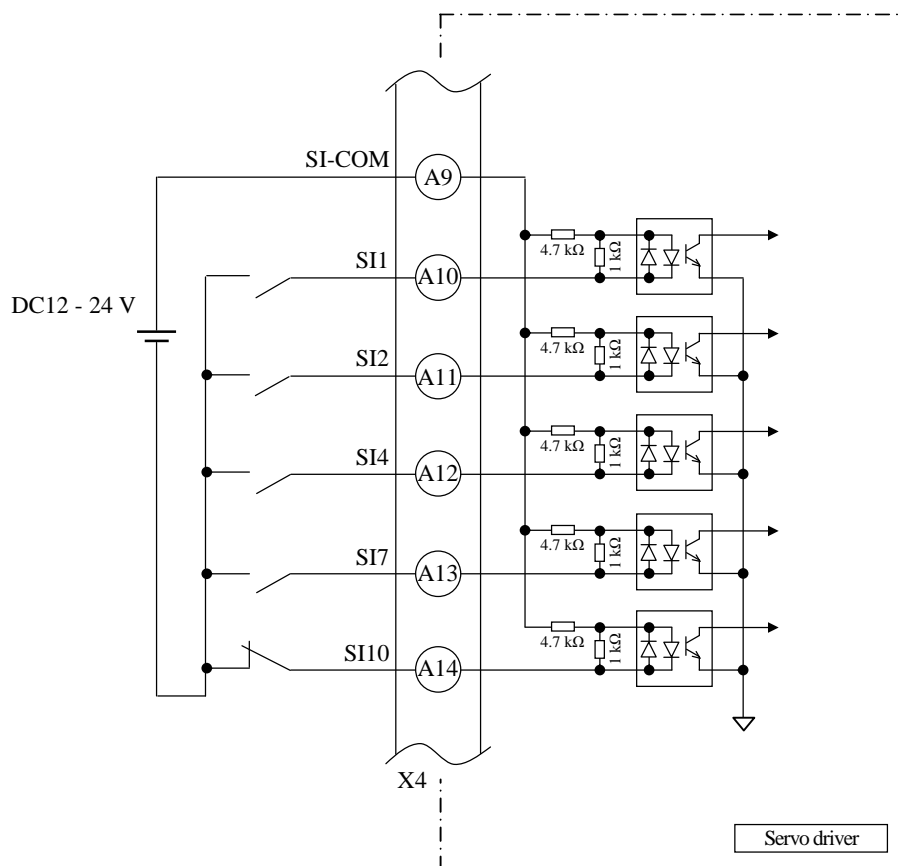
Below figure don't shows all pins of each connector.



- [1] The DC power supply might have a trip to protect its components from over-voltage that is caused by the regenerated energy from motor. In that case, it is necessary to install the diode for protecting from the feedback current and also to install the DC bus capacitor for storing the regenerated energy between the DC power supply and drivers.
- [2] So that the specified voltage at the input servo driver, consider the transient voltage drop due to the impedance wiring, select both the diameter of the power line and the length.
- [3] This servo driver does not mount the inrush current limit circuit. Inrush current is dependent on the characteristics and wiring impedance of the connection power, please check the actual machine.
- [4] This servo driver does not have a protective earth terminal because it is assumed to be connected to a stabilized power supply with reinforced insulation.  
The case is a functional ground.
- [5] Insert the connector securely until it is locked.
- [6] Apply power supply voltage as specified in the rating plate.
- [7] Install a molded-case circuit-breaker (MCCB), and in an emergency, be sure to shut off power supply outside the servo driver. When using an earth leakage breaker, take measures against high frequency.
- [8] Brake power supply for the motor with brake should be prepared by customer.
- [9] Apply power supply voltage after completing wiring.

8-3-2 Wiring to connector **X4**

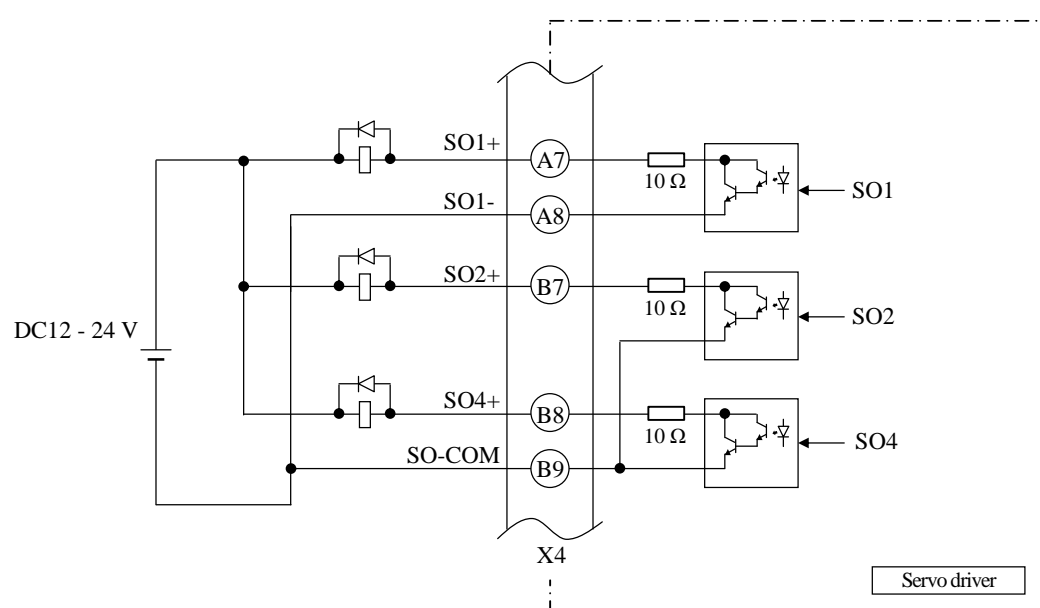
- [1] The customer is required to prepare the 12 to 24 VDC control signal power supply for external control to be connected to SI-COM and SO-COM.
- [2] Install peripheral devices close to the servo driver as much as possible so that wiring length is minimized (within 3 m).
- [3] Keep the wires away from the wiring of the power lines (P1, N1, P2, N2, U, V, W, FG) as much as possible (at least 30 cm). Do not route the wires through the same duct and do not tie them together.

**Control input**

The functions of pins A10-A14 should be allocated by parameters.  
For details, refer to “Technical Reference - Functional Specifications -.”

**Control output**

- [1] Pay attention to the polarity of the control signal power supply. Connection to the polarity opposite to that in the figure can cause damage to the servo driver.
- [2] When driving the relay directly using each output signal, be sure to mount a diode in parallel with the relay in the direction shown in the figure below. If a diode is not mounted or it is mounted in the reverse direction, the servo driver may be damaged.
- [3] When receiving each output signal by a logical circuit such as a gate, be careful not to be affected by noise.
- [4] The rated current, maximum current, and rush current applied to each output should be 40 mA, 50 mA, and 90 mA or less respectively.
- [5] A limiting resistor (10  $\Omega$ ) is connected to the output circuit.  
For the purpose of Darlington connection of the output transistor, voltage between the collector and the emitter  $V_{CE}$  (SAT) is approx. 1 V when the transistor is turned ON.  
Note that direct connection is impossible because the normal TTL IC cannot satisfy the VIL.

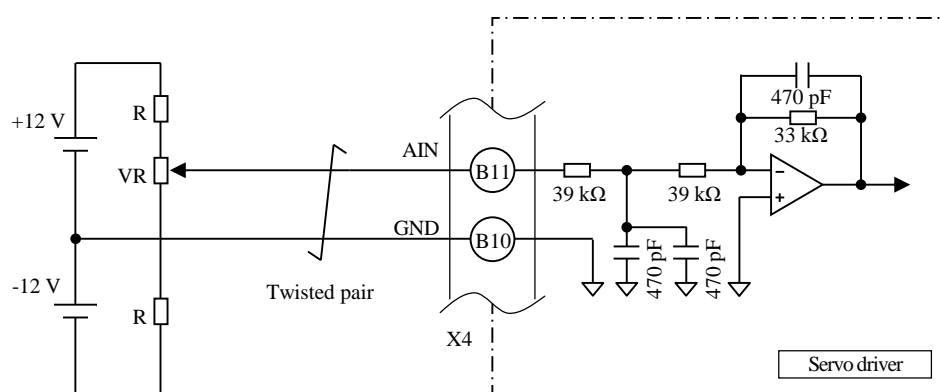


The functions of pins A7, A8, B7, B8 should be allocated by parameters.  
For details, refer to “Technical Reference - Functional Specifications -.”



**Analog signal input**

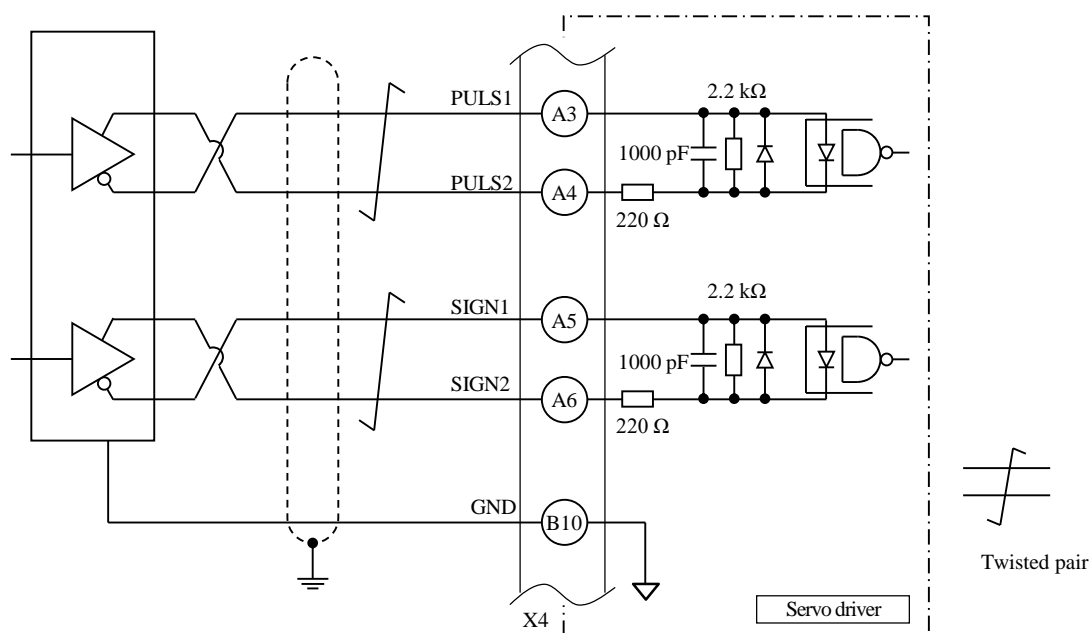
When configuring a simple command circuit using a variable resistor (VR) and resistors (R), it is as shown below.

**Pulse train command****Pulse train interface**

The pulse train command input can support both line driver and open collector interfaces, but we recommend using a line driver interface as shown in the figure below in order to improve signal transmission reliability.

Be aware that the line driver and open collector interfaces differ in terms of how they are wired to the servo driver.

● Line driver interface

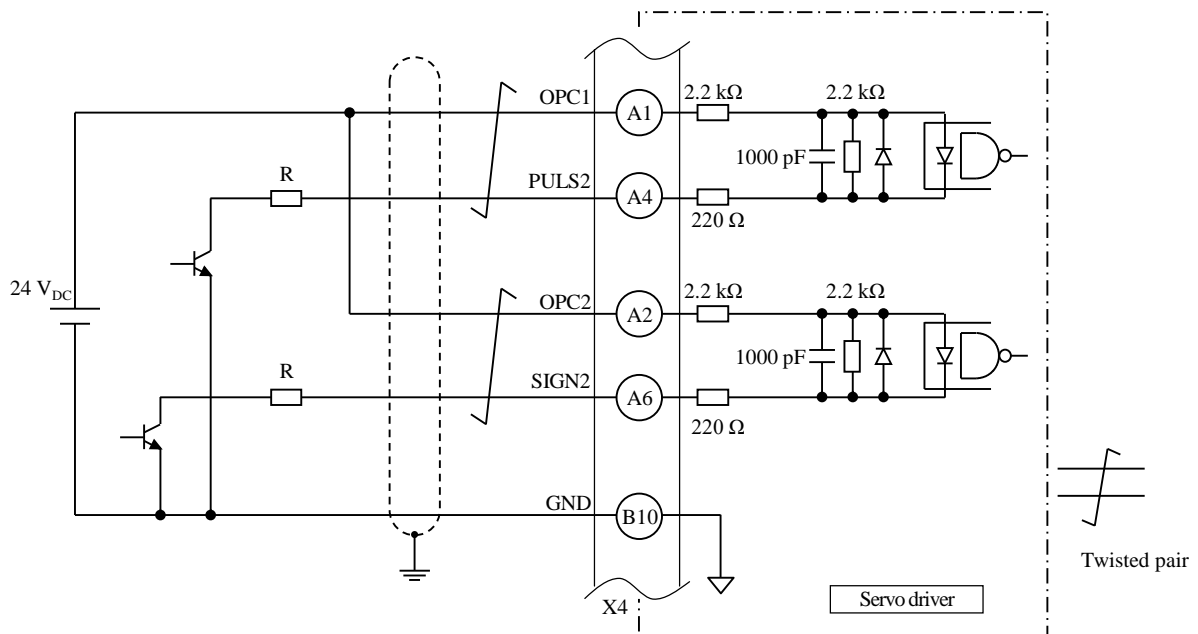
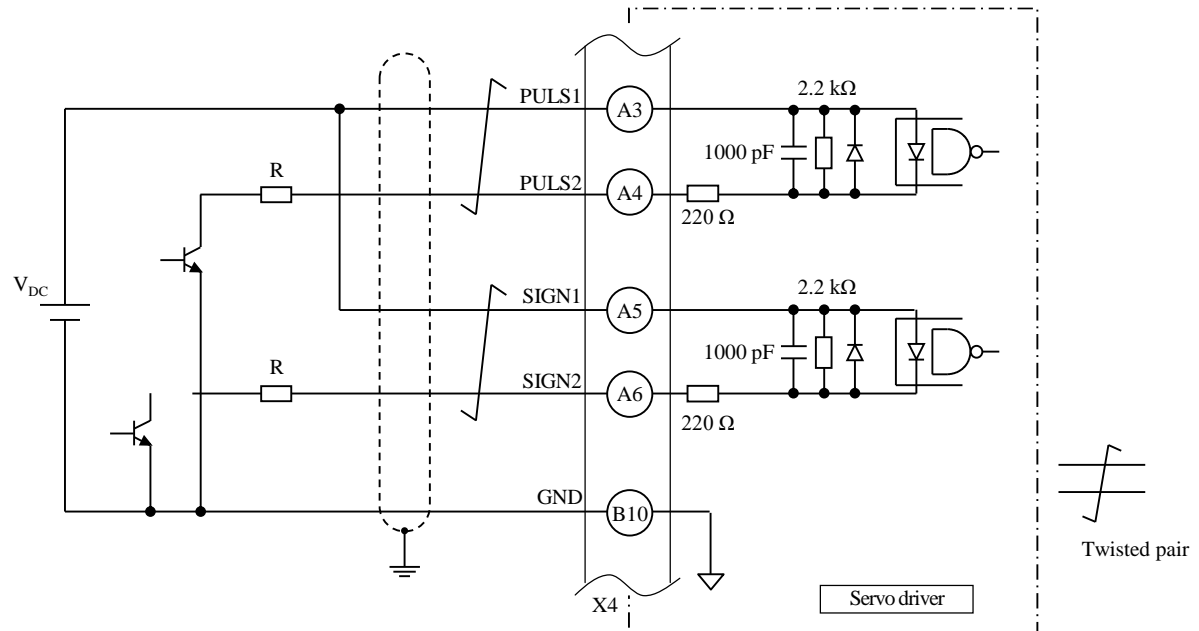


Allowable output voltage range of line driver:  $3.1\text{ V} \leq \text{VOH} - \text{VOL} \leq 4.7\text{ V}$

If the above condition cannot be satisfied, the input signal may be disturbed and the operation of the servo motor may become unstable.

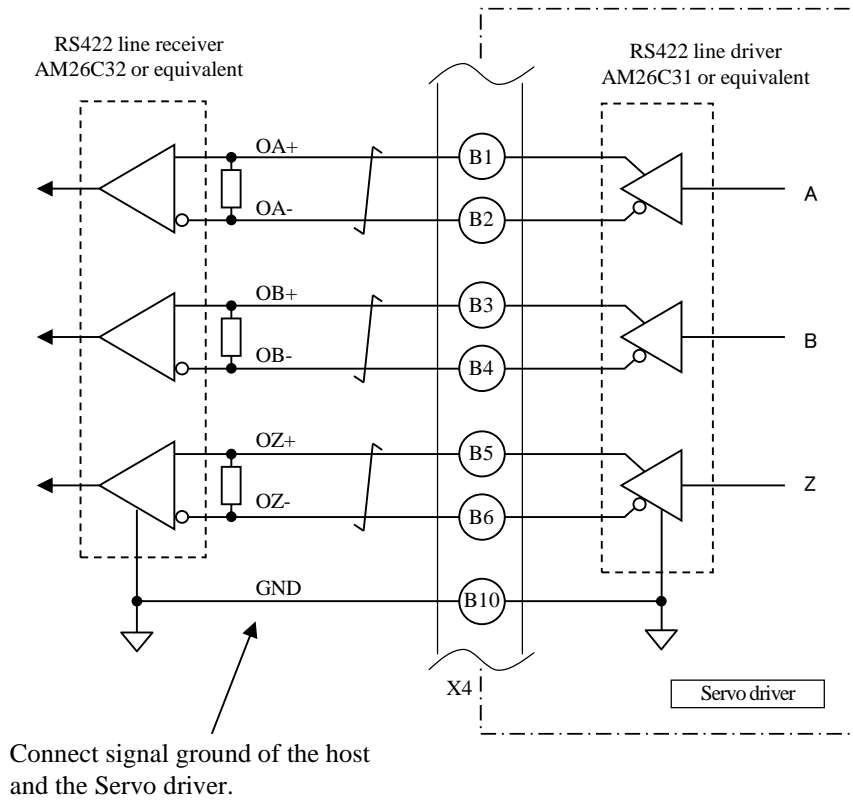
● Open collector interface

$$\frac{V_{DC} - 1.5}{R + 220} = 10 \text{ mA}$$



Note: Precautions for using the command pulse input as an open collector interface

- Shorten the wire length (up to 1 m).
- Be aware that the maximum pulse frequency of the open collector interface is small (200 kpps) compared with that (500 kpps) of the line driver interface.

**Feedback pulse of the rotary encoder**

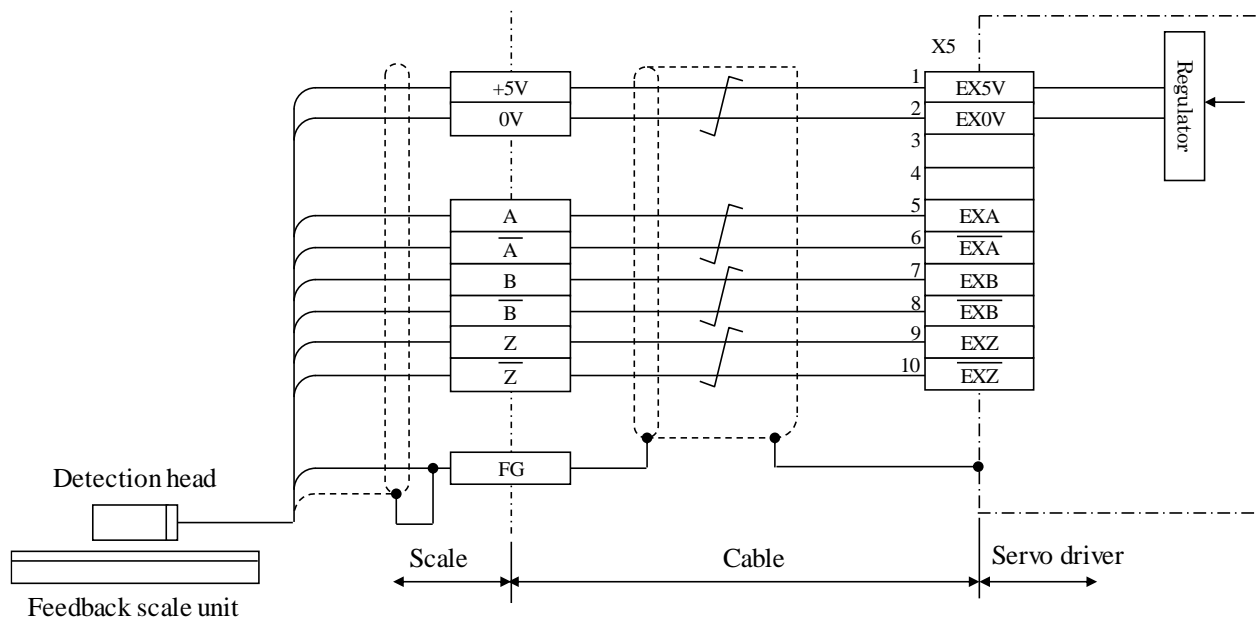
Note:

- [1] Use an RS422 line receiver (AM26C32 or equivalent) to receive output pulse.  
At that time, mount an appropriate terminating resistor (approx. 330  $\Omega$ ) between the line receiver inputs.
- [2] The maximum output frequency should be 4 Mpps (after quad edge evaluation) or less.

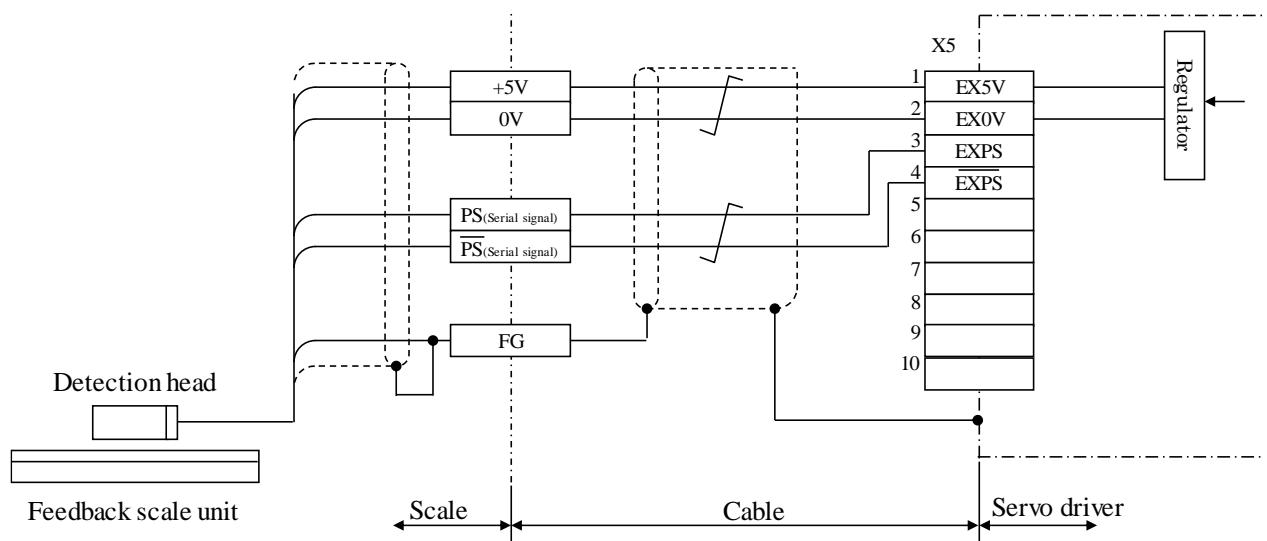
8-3-3 Wiring to connector **X5**

- [1] It is supported for the multi-function type only.
- [2] The core wire of the external scale cable should be a strand wire of 0.18 mm<sup>2</sup> or more. Use a common shielded twisted pair wire.
- [3] The maximum cable length should be 3 m or less. If the wiring length is long, double wiring is recommended for the 5 V power supply to reduce influence of voltage drop.
- [4] Connect the exterior covering of the shield wire on the motor side to the shield of the shield wire from the external scale.  
Be sure to connect the exterior covering of the shield wire on the servo driver side to the shell of **X5** (FG).
- [5] Keep the wires away from the wiring of the power lines (P1, N1, P2, N2, U, V, W, FG) as much as possible (at least 30 cm). Do not route the wires through the same duct and do not tie them together.
- [6] Do not connect anything to the idle pin of **X5**.
- [7] Power that can be supplied from **X5** is max. 5 V $\pm$ 5% and 250 mA. When using an external scale whose consumption current exceeds this value, the corresponding power supply should be prepared by the customer. It may take time to perform initialization after power-on, depending on external scales. Make a design so as to satisfy the operation timing after supplying power.
- [8] When driving an external scale using external power supply, make the EX5V pin open so that voltage is not supplied to this pin from outside. In addition, connect 0 V (GND) of the external power supply with EX0V (**X5** 2pin) of the driver to obtain the same electric potential.

### Wiring example of A/B phase, the origin signal differential input type

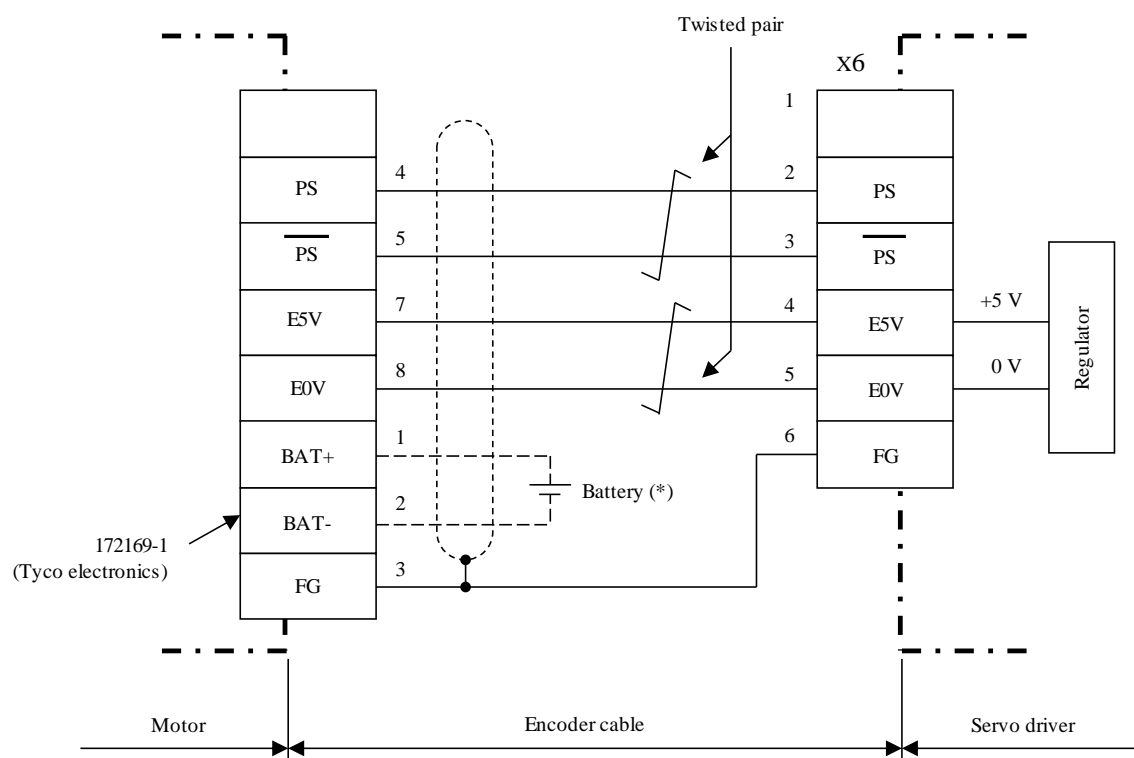


### Wiring example of the serial communication type



8-3-4 Wiring to connector **X6**

- [1] The core wire of the encoder cable should be a strand wire of 0.18 mm<sup>2</sup> or more. Use a common shielded twisted pair wire.
- [2] The maximum cable length should be 3 m or less. If the wiring length is long, double wiring is recommended for the 5 V power supply to reduce influence of voltage drop.
- [3] Be sure to connect the shield wires of the encoder cable to the FG terminal on the motor side and the shell of **X6** (FG) on the servo driver side.
- [4] Keep the wires away from the wiring of the power lines (P1, N1, P2, N2, U, V, W, FG) as much as possible (at least 30 cm). Do not route the wires through the same duct and do not tie them together.



(\*) When not use absolute system, remove battery.

### Precautions when using the battery for the absolute encoder

- If the battery voltage drops, an error occurs in the absolute encoder.  
Voltage drop is caused by either the end of the battery life or a voltage delay.
  - [1] Note that the battery life is shortened depending on surrounding environmental conditions.
  - [2] A lithium battery has the minimum transient voltage (voltage delay phenomenon). Voltage may drop temporarily when the battery starts discharging current. Therefore, it is necessary to refresh the battery before using it.
    - <When using the battery for the first time>
 

If you use battery unit DV0P2990 (built-in battery: ER6V 3.6V made by TOSHIBA LIFESTYLE PRODUCTS & SERVICES), which is an optional item of Panasonic, connect the connector with lead wire to CN601 as shown in the right figure and set it aside for five minutes.

Then, disconnect the connector from CN601 and attach it to the servo driver.

Even when a battery is prepared by the customer, it is recommended to perform refreshing before using it. For the refreshing procedure, consult with the corresponding battery manufacturer.
    - <After mounting the battery unit>
 

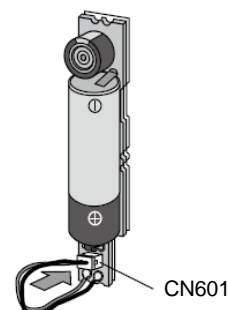
It is recommended to perform turning ON/OFF of the control power supply approx. once in a day.
- Incorrect use of the battery can cause troubles such as corrosion of the product due to leakage from the battery or risks such as breakage of the battery. Therefore, be sure to observe the following.
  - [1] Make sure that the directions of the positive and negative electrodes are correct.
  - [2] If the battery that has been used for long periods or the battery that cannot be used any more is kept set in the device, troubles such as leakage may occur. Replace it with a new one promptly. (As a guide, it is recommended to replace the battery every two years.)
    - The electrolytic solution of the battery is not only highly corrosive, which corrodes peripheral parts, but also conductive, which can cause short circuiting. Periodical replacement is needed.
  - [3] Do not dismantle the battery and do not put it into a fire.
    - Do not attempt to disassemble the battery due to the extreme risks presented were its contents to spray out and get into eyes. It may explode if subjected to fire or heated.
  - [4] Do not short circuit the battery and do not peel the battery tube.
    - If a metal or the like touches the positive or negative electrode terminal of the battery, large current is applied at a time, which weakens the battery.

Further, heavy heat generation may occur, resulting in bursting, which is dangerous.
  - [5] This battery cannot be charged. Do not charge the battery.
- Disposal of the used battery after replacement is regulated by some municipalities. Dispose of the battery according to the regulations of each municipality.
- Air transportation
 

At the time of transportation by aircraft (both passenger airplane and cargo airplane), it is necessary to make an application with regard to hazardous materials. (UN packaging is required.)

When requesting air transportation, it is required to submit necessary documents (such as a parameter sheet and SDS) to the transport company. Please make the request for it via the distributor.
- UN packaging
 

For details, contact each transport company.



#### 8-4 Dynamic brake

The servo driver has a dynamic brake built in for emergency stop.

The dynamic brake can be operated in the following cases.

- [1] When power supply is turned off
- [2] When the servo is turned off
- [3] When the protective function is operated
- [4] When drive prohibiting input (POT, NOT) of connector X4 is operated

During deceleration in the above cases [1] to [4] or after the stop of the servo driver, whether the dynamic brake is operated, or free run is applied can be selected by setting the parameter.

However, when the control power input is turned off, the dynamic brake of the servo driver is kept operated.

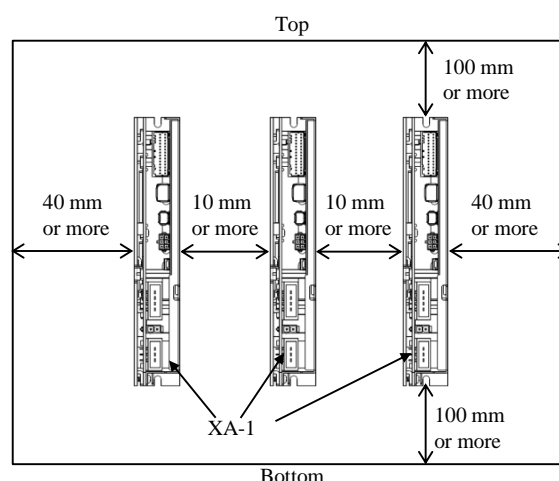
The dynamic brake is provided only for the short-time usage in case of emergency stop.

Therefore, note the following points.

- [1] Do not start or stop operation by turning on/off the servo ON signal. Otherwise, the dynamic brake circuit built in the servo driver may get damaged.
- [2] Do not drive the motor with external power.  
If the motor is driven from outside, it will work as a generator. Therefore, short circuit current is applied during operation of the dynamic brake, which can cause smoking or ignition. In addition, the dynamic brake may be disconnected, which can cause disabling the operation.
- [3] If the dynamic brake is operated during high-speed operation, provide stop time for approx. 10 minutes.  
If the dynamic brake is used beyond that condition, the brake may be disconnected, which can cause disabling the operation.

#### 8-5 Mounting direction and interval

- Install the servo driver in an environment of Pollution degree 2, such as in the control panel of IP54 or more.
  - Secure the surrounding space for effective cooling.
  - Satisfy the environmental conditions for the inside of the control panel.
  - Fix the servo driver to the conductive frame.
  - If the servo driver is mounted to a painted portion, anti-noise measures can be taken by installing it after peeling off the paint.
  - The temperature around the servo driver should be measured at a position 50 mm away from the side or bottom surface of the driver. If it is impossible to measure the temperature at a position 50 mm away from it, perform measurement at the midpoint in the clearance between the obstacle and the driver.
  - As shown below, install the servo amplifier so that the connector XA - 1 faces downward.
- When other installation directions, use at ambient temperature of 45 ° C or less.





## 9. Compliance with the international standards

## 9-1 List of compatible standards for the servo driver

		Applicable standard
EU/UK Standards	EMC	EN 55011:2016/A1:2020 (Group 1, Class A) EN 61000-6-2 EN 61000-6-4 EN 61800-3:2004/A1:2012 (Category C3, Second environment)
	Low voltage	EN 61800-5-1
UL standard		UL 61800-5-1 (File No. E164620) Power conversion equipment - component
CSA standard		C 22. 2 No. 274-13
KC		KN 11 KN 61000-4-2,3,4,5,6,8,11

EN : European Norm  
EMC : Electromagnetic Compatibility  
UL : Underwriters Laboratories  
CSA : Canadian Standards Association  
KC : Radio Waves Act(South Korea)

## 9-2 EU directives and UK Regulations

Our products comply with standards associated with the EU low voltage directive and UK low voltage regulation, in order to facilitate compliance of embedded equipment and devices with the EU directives and UK Regulations.

## 9-2-1 Compliance with the EU EMC directive and UK EMC regulation

## EN 55011

Warning: Class A equipment is intended for use in an industrial environment. Conductive and radioactive interference can make it difficult to ensure electromagnetic compatibility in other environments.

Caution: This equipment is not intended for use in residential environments and may not provide adequate protection to radio reception in such environments.

## EN 61800-3

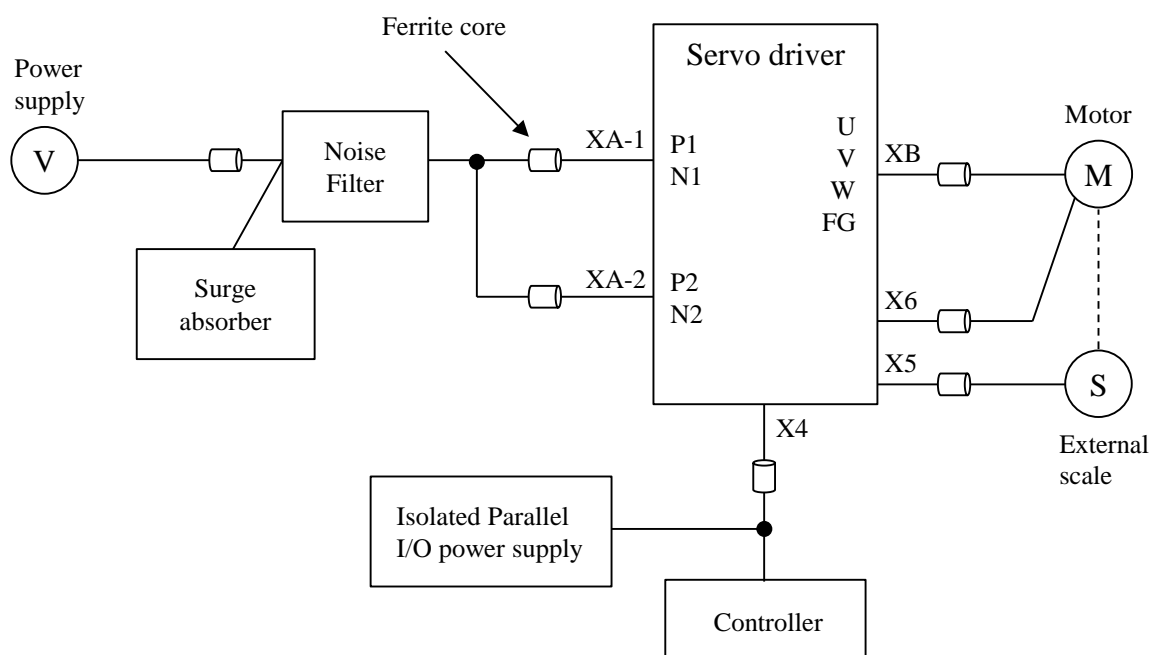
Servo drivers and servo motors are not intended for general household use or for connection to low-voltage public communication lines. Radio frequency interference may occur when connected to such circuits.

To comply with the EU EMC directive and UK EMC regulation, use a noise filter, a surge absorber, and a ferrite core. The compliance of machinery and equipment with the EU EMC directive and UK EMC regulation must be confirmed on machinery and equipment in its final state incorporating servo drivers and servo motors.

### 9-3 Configuration of peripheral devices

#### 9-3-1 Installation environment

Use the servo driver under the environment at pollution degree 2 stipulated in IEC60664-1.



#### 9-3-2 Power supply

DC power using stabilized power supply (SELV) are provided with reinforced insulation or double insulation.

DC24 V	DC20 V – DC29 V	+21 % -17%
DC48 V	DC40 V – DC58 V	+21 % -17%

- (1) Use them under the environment of overvoltage category I defined in IEC60664-1.
- (2) Use insulated-type 12 to 24 VDC power supply for parallel I/O in compliance with the CE marking or the EN standard (EN60950).

#### 9-3-3 Noise filter

When using multiple units of servo drivers and installing one noise filter collectively in the power supply section, consult with the noise filter manufacturer.

#### 9-3-4 Surge absorber

Install a surge absorber on the primary side of the noise filter.

<Request>

When performing a withstand test for the machines and devices, be sure to remove the surge absorber. Otherwise, the surge absorber may get damaged.

#### 9-3-5 Ferrite core

Install the ferrite cores for signal lines in all cables (power supply, motor, encoder, and interface cables).

## 9-4 List of servo drivers and applicable peripheral devices

	Optional part number	Part number of manufacturer	Manufacturer
Noise filter	—	SUP-EK15-ER-6	Okaya Electric Industries
Surge Absorber	—	B3082	Okaya Electric Industries
Ferrite Core	DV0P1460	ZCAT3035-1330	TDK

\* The number of turns toward the ferrite core is once for each frame.

## Note

- Select a noise filter with a capacity suitable for the power supply capacity (in consideration of load conditions).

## 9-5 Compliance with the UL standard

## [1] Installation environment

Install the servo driver under the environment at pollution degree 2 stipulated in IEC60664-1.  
Use copper conductor wires whose temperature rating is 75°C or higher.

## [2] Branch circuit protection

Protect the branch circuit in accordance with the NEC (National Electrical Code) and the local standard.

## [3] Overload protection and overheating protection

The servo driver has a built-in function to protect against servo motor overload.

The overload protection function is operated based on the specified time limit characteristics when current has reached 115% or more of the rating.

The servo motor is not provided with an overheating protection function.

When it is necessary to satisfy the NEC, implement overheating protection measures for the servo motor.

This servo driver has the thermal memory (shut down) function specified in EN61800-5-1: 2007 / A1: 2016, but does not have the thermal memory (loss of Power) and speed sensitivity functions.

## [4] Other

This servo driver is certified as “Component”.

## 9-6 Radio Waves Act of South Korea

The servo driver is a Class A device (broadcast communication device for business use) based on the Radio Waves Act of South Korea.

Use the product after understanding the following precautions.

**A 급 기기 (업무용 방송통신기자재)**

이 기기는 업무용(A 급) 전자파적합기기로서 판매자

또는 사용자는 이 점을 주의하시기 바라며, 가정외의

지역에서 사용하는 것을 목적으로 합니다.

( 대상기종 : **Servo Driver** )

[Reference translation]

Class A device (broadcast communication device for business use)

This product is an electromagnetic wave generating device for business use (Class A),  
which is intended for the use in places other than household.

The distributor and the user should be attentive to this point.

(Applicable model: Servo Driver)



# Safety Precautions

## 10. Safety Precautions

This section explains precautions that must be taken to prevent harm to people and damage to property.

- The following symbols represent the extent of the harm or damage that may occur through improper use.

<b>DANGER</b>	This indicates “a significant risk of death or serious injury”.
<b>CAUTION</b>	This indicates “a risk of minor injury or damage to property”.

- The following symbols indicate how to comply with safety precautions.

	Something that you must not do.
	Something you must do.



## DANGER



- (1) Ensure that the product is used in an environment of pollution degree 2 (places free from dust, metal powders, oil mists, and other foreign objects, as well as liquids such as water, oil, or grinding fluids). Do not store or use near combustible materials or in an environment containing corrosive gases (H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, Cl<sub>2</sub>, etc.) or flammable gases.
- (2) Do not place flammable materials near the motor, servo driver, or regenerative resistor.
- (3) Do not run the motor using an external power source. If the motor is run externally, it will start acting as an electricity generator. This may cause it to short-circuit during operation of the dynamic brake, which is integrated into the servo driver, resulting in smoke and dust being emitted. Doing so may also cause the dynamic brake to become disconnected, preventing it from functioning.
- (4) Do not damage the cable, apply undue stress to it, place heavy objects on it, or pinch it.
- (5) Do not use with the cable submerged in oil or water.
- (6) Do not install the product next to heating elements such as heaters or large winding resistors. (Protection such as heat shields should be used to protect the product from heating elements.)
- (7) Do not connect a commercial power supply directly to the motor.
- (8) Do not use in places susceptible to strong vibrations or impacts. If installing a servo driver near a source of vibration, attach a vibration dampening device to the servo driver mounting surface.
- (9) Do not touch the rotating parts of the motor during operation.
- (10) Do not touch the keyway of the motor output shaft with bare hands.
- (11) Do not put hands inside the servo driver.
- (12) Do not touch the heat sink and peripheral devices of the motor or servo driver, as they can get very hot.
- (13) Do not performing wiring or operate the product with wet hands.
- (14) Wiring work should be carried out by an electrical engineer.
- (15) Motors other than that specified do not include protective devices. Protect them using overcurrent protection devices, ground-fault circuit interrupters, overheating prevention devices, emergency stop devices, etc.



# Safety Precautions



## DANGER



- (16) Before operating the servo driver following an earthquake, ensure that the servo driver and motor are properly installed and that the machine is safe.
- (17) After the power supply is switched off, the internal circuit will be charged at high voltage for a period of time. When relocating, wiring, or inspecting the driver, ensure that the power supply input is completely disconnected on the outside of the servo driver and wait at least 15 minutes before carrying out any work.
- (18) Install and set up the product so that it does not cause fire or personal injury in the event of an earthquake.
- (19) Install an external emergency stop circuit must be installed to enable the power supply to be immediately disconnected in the event of an emergency. Failure of the combined motor and servo driver may result in smoke and dust being emitted. For example, if an electric current is passed through the regenerative control power transistor built into the servo driver following a short-circuit fault, the regenerative resistor installed outside the servo driver may overheat, leading to smoke and dust being emitted.  
If a regenerative resistor is connected to the outside of the servo driver, it must be installed so that the thermal protector or other overheating detection devices can detect abnormal overheating and to enable the power supply to be disconnected
- (20) Install the motor, servo driver, and peripheral devices to nonflammable materials such as metal.
- (21) Ensure that the product is wired correctly and securely. Insecure or incorrect wiring may cause the motor to malfunction or lead to thermal damage. Also, do not allow any conductive materials such as wire debris to enter the servo driver during installation and wiring.
- (22) Ensure that the cables are securely connected and that energized parts are insulated.
- (23) Binding and inserting wires into a metal duct will cause the temperature to increase, which will result in reduced wire current capacity and possibly lead to thermal damage. Please consider the current reduction coefficient before deciding on how to wire the product.
- (24) Make sure to install a molded case circuit breaker (MCCB) to the power supply. Also, make sure to ground the ground terminal or ground wire.  
D-type grounding or higher (ground resistance less than 100  $\Omega$ ) is recommended in order to prevent electric shocks and malfunctions
- (25) Securely tighten the screws for connecting the terminal block, as well as the grounding screw, using the torque indicated in the specification sheet.
- (26) When constructing a system using safety features, make sure you understand and comply with the relevant safety standards as well as the information in our user manuals or technical reference documents.



## CAUTION



- (27) When transporting the product, do not hold it by the cable or motor shaft.
- (28) When adjusting the parameters of the servo driver, do not set the gain too high or make extreme modifications to settings simultaneously, as doing so may result in unstable operation.
- (29) Following a power outage, do not get close to the machine once power is restored, as it may restart suddenly. Settings must be made to ensure personal safety even in event the machine restarts suddenly.
- (30) Do not approach the motor or the machine when it is running during power-up to ensure safety in the event of an unexpected malfunction.
- (31) Do not subject the motor shaft to strong shock.
- (32) Do not use the electromagnetic contactor installed on the main power supply side to start or stop the motor.
- (33) Do not turn the servo driver main power supply on and off more frequently than necessary.
- (34) If the motor has a built-in brake, it is for maintenance purposes and should not be used as a stopping (braking) device in order to ensure machine safety.
- (35) Do not drop or tip over the product during transportation or installation.



# Safety Precautions



## CAUTION



- (36) Do not climb on the motor or place heavy objects on it.
- (37) Do not cover the servo driver louver or allow any foreign objects to enter.
- (38) Do not expose the product to direct sunlight. When storing the product, keep it away direct sunlight and store at temperatures and humidity within the specified ranges.
- (39) Do not attempt to overhaul or modify the motor. Overhauls must be carried out by Panasonic or an authorized dealer.
- (40) Do not start or stop the device by turning the servo-on command (SRV-ON) on or off as this may damage the dynamic braking circuit incorporated into the servo drive.



- (41) Use the motor and servo driver in the combination specified by Panasonic. If combining the motor with a different servo driver, make sure to confirm its performance and safety.
- (42) Failure of the motor or the servo driver it is combined with may result in thermal damage to the motor and may cause smoke and dust to be emitted. Please consider these possibilities when using the device in cleanrooms, etc.
- (43) Make sure the device is mounted in a manner suitable for the power output and the weight of the unit.
- (44) Keep the ambient temperature and humidity of the servo driver and motor are within the permitted ambient temperature and humidity ranges.
- (45) Observe the specified mounting method and orientation.
- (46) Keep the required distance between the servo driver and the control panel interior or other equipment.
- (47) If an eyebolt is attached to the motor, it should only be used to transport the motor and not to transport any other equipment. The eyebolt should also not be used if a decelerator, face plate, etc., is attached.
- (48) Connect the brake control relay in series with the relay that disconnects in the event of an emergency stop.
- (49) To perform a test run, secure the motor and check its operation with it disconnected from the mechanical system, then mount it onto the machine.
- (50) Confirm that the input power supply voltage is in line with the servo driver specifications before turning it on and operating.  
Entering a voltage higher than the rated voltage could cause smoke and dust to be emitted inside the servo driver, which in some cases may cause the motor to malfunction or lead to thermal damage.
- (51) In the event of an alarm, eliminate the cause of the alarm and restart the device.  
Restarting the device without eliminating the cause of the alarm may cause the motor to malfunction or lead to thermal damage.
- (52) If the motor has a built-in brake, it may not last due to reasons such as its life span or mechanical structure. A stopping device must be installed on the machine side to ensure safety.
- (53) The motor and servo drive emit heat while the motor is in operation. Ambient temperature may rise abnormally if used in an enclosed area. Take care to ensure that the ambient temperatures of the motor and servo driver are within the operating range.
- (54) Maintenance and inspections should be performed by a specialist.
- (55) Make sure to turn off the power supply if the device will not be used for a long period of time.
- (56) Allow approx. 10 minutes pause when the dynamic brake is activated during high-speed running.  
Resistor is damaged, and the dynamic brake might not work when using it under more critical operating condition.
- (57) Fix the cable so that stress is not applied to the connection parts such as the connector and terminal block.
- (58) Use stabilized power supply (SELV) provided with reinforced insulation.

- The capacitance of the capacitors of the power supply rectifier circuit will drop over time. To avoid a secondary problem due to a failure, replacement is recommended approx. every five years. Replacement must be carried out by Panasonic or an authorized dealer.



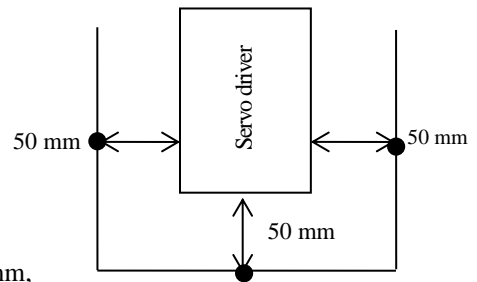
# Safety Precautions

## Servo Driver Ambient Temperature

The life span of the servo driver is largely dependent on the ambient temperature.

Make sure that the ambient temperature within 50 mm of the servo driver does not exceed the operating temperature range.

If the temperature cannot be measured from a distance of 50 mm, measure at the midpoint of the gap between the obstacle preventing measurement and the servo driver.



**Operating temperature range: 0 - 55°C**

## 11. Life span

(Life span is not guaranteed.)

### 11-1 Expected Life span of Servo Driver

When used continuously under the following conditions, the expected life span is 28,000 hours.

Definition of life span: "Life span" is defined as the time it takes for the electrolytic to decrease in capacity by 20% once shipped from the factory.

Conditions:	Input power supply	: DC 24 V or DC 48 V
	Ambient temperature	: 55 °C
	Height above sea level	: 100 m or less
	Output torque	: Rated torque constant
	Speed	: Rated speed constant

Life span changes significantly depending on working conditions.

## 12. Warranty

### 12-1 Warranty period

The warranty period for the product is one year from the date of purchase or one year and six months from the date the product was manufactured.

However, the warranty will be void in any of the following cases, even within the warranty period:

- (1) If the issue is due to incorrect use or improper repair/modification
- (2) If the issue is due to the device being dropped after purchase or damaged during transit
- (3) If the issue is due to the device being used outside of its specifications
- (4) If the issue is due to a fire, earthquake, lightning strike, wind/water damage, salt damage, voltage abnormalities, other natural disasters, or natural damage
- (5) If the issue is due to ingress of water, oil, metal fragments, or other foreign objects
- (6) If parts with a stated standard life span have exceeded their respective life spans.

### 12-2 Warranty coverage

If the product fails during the warranty period for reason in which our company is at fault, we will only replace or repair the defective parts of the device that were provided by us. Please note that our above-stated responsibility is limited to the replacement and repair of the equipment provided by us and that we do not accept any responsibility for damage to your company or any third party that may occur in connection with the failure of the equipment provided by us.

We do not accept responsibility for any equipment failures or damage to your company or any third party in the case of any of the exclusions set forth in 12-1 above or in any of the following cases:

- (1) If the equipment has been incorporated or used in a way that does not conform to the instructions or precautions set forth in this specifications document
- (2) If the issue is due to a combination of products that incorporate different equipment
- (3) If you fail to comply with the requests made to your company in this specifications document
- (4) If the equipment failure is not caused by our company's actions.

### 12-3 Warranty service

If you require the warranty service (fault cause investigation, repair, etc.), please contact the retailer from which you purchased the product.

If you wish to send it directly to us with the permission of the retailer, please receive a repair/investigation request form from the place of purchase, fill out the necessary information, and send it to our motor service desk along with the product.

As a general rule, you will be responsible for shipping costs.



### 13. Network Security

As you will use this product connected to a network, your attention is called to the following security risks.

- (1) Leakage or theft of information through this product
- (2) Use of this product for fraudulent operation by persons with malicious intent
- (3) Interference with or stoppage of this product by persons with malicious intent

It is the customer's responsibility to ensure that sufficient network security measures are taken, including those listed below.

We will not be liable for any damage caused by insufficient network security.

#### < Notes >

- This product is to be used in an environment where only a limited number of parties are permitted access to the product.
- This product is not to be installed in locations where the product and its accessories, such as cables, can be easily destroyed.
- This product is to be used on a network that is not connected to the Internet.
- If an external device, such as a computer or tablet, is connected to this product, there are concerns about the effects of computer viruses and unauthorized programs.  
Take appropriate security measures with external devices, such as ensuring that they are checked for computer viruses and that regularly cleaning of such viruses is performed before connecting them.
- If the product is to be disposed of, transferred, repaired, or otherwise transferred to a third party, important information may also be recorded on the product.  
At customer's risk, please handle it with care, such as erasing it.

#### 14. Additional Precautions

- (1) Precautions to be taken when exporting the product or equipment incorporating the product.  
If the end user or end use of this product is related to the military or weaponry, etc., it may be subject to export restrictions as set forth in the Foreign Exchange and Foreign Trade Act. When exporting, please review and follow the necessary export procedures.
- (2) This product designed for general industrial use. This product is not for use in devices critical to human wellbeing or in specialized environments, such as nuclear power control, aerospace equipment, transportation systems, medical equipment, various safety devices, or equipment that requires a high degree of cleanliness.
- (3) Please ensure that finished equipment complies with standards, laws, and regulations, and confirm that the structure, dimensions, life span, and characteristics of the product match those of your installed equipment and components.
- (4) Since it is possible, albeit unlikely, that your finished equipment will operate abnormally due to a malfunction of our product (such as due to signal disconnections, signal open phases, or operation performed outside the settings as a result of external noise or static electricity being applied), please put in place fail-safes and ensure adequate safety within the operational range of your site.
- (5) Make sure to follow indications as overloading products can cause loads to collapse.
- (6) Ensure that the motor shaft is not operated without being electrically grounded, as this may lead to electrolytic corrosion of the motor bearing and increased bearing noise, depending on the machine and the installation environment.
- (7) A tightening torque appropriate for the product mounting screws should be chosen to avoid loosening or damage, taking into account the strength of the screws used and the material to which they are mounted.
- (8) Because noise resistance may be affected by wiring conditions (e.g., grounding methods, cable length, signal wire shielding), please confirm the noise resistance of your equipment.
- (9) When discarding of the servo driver or motor, treat them as industrial waste.
- (10) When disposing of batteries, insulate them with tape and dispose of them in accordance with local regulations.
- (11) As long as you comply with this specifications document, certain components may be modified to improve performance, etc.
- (12) Changes to specifications shall be reflected in the delivery specifications document or in a document specified by your company. If this affects the function or characteristics of the product, the specifications will be changed following a test with a prototype.
- (13) Changes in specifications may affect the price of the product.
- (14) If you require clarification on something that is not covered by this specifications document, please contact us in advance.
- (15) In the event of a problem, the two parties shall resolve the issue following consultations as set forth in this specifications document.
- (16) Depending on the nature of the failure of the product, an amount of smoke equivalent to one cigarette may be emitted. Please consider these possibilities when using the device in cleanrooms, etc.
- (17) Do not use detergents containing benzine, thinner, alcohol, acid, or alkaline as this may cause discoloration or damage to the product's exterior.
- (18) Do not reverse engineer, decompile, or disassemble this product.

## 15. Other notes of specification

- Main power supply and the control circuit are not isolated. Please Insulate processing if necessary
- LED Display

This servo driver has some LEDs to confirm the condition of servo driver.

ALM

LED status		Condition of servo driver
LED1 (Red)	Lighting on	Alarm occurs
	Lighting off	Normally

SRVON

LED status		Condition of servo driver
LED2 (Green)	Lighting on	Servo ON
	Lighting off	Servo OFF

## 16. Specifications for each model

Model	MVDLN4CS□	MVDLN5CS□	MVDLN4BS□	MVDLN5BS□
Power supply input	DC 24 V	DC 24 V	DC 48 V	DC 48 V
Maximum output current	26.9 Ao-p	43 Ao-p	26.9 Ao-p	43 Ao-p
Rated current	6.0 Arms	9.4 Arms	6.0 Arms	8.6 Arms
Input capacitance of Main power supply (*Note 1)	1800 uF	1800 uF	1640 uF	1640 uF
Input capacitance of Control power supply (*Note 1)	3600 uF	3600 uF	820 uF	820 uF
Rotary encoder feedback signal	Resolution : 8388608 P/r	Resolution : 8388608 P/r	Resolution : 8388608 P/r	Resolution : 8388608 P/r
Torque limit	250 %	250 %	250 %	250 %
Ambient temperature	0 - 55 °C	0 - 55 °C	0 - 55 °C	0 - 55 °C
Main power supply cable	HVSF 1.25~2.0 mm <sup>2</sup>	HVSF 1.25~2.0 mm <sup>2</sup>	HVSF 1.25~2.0 mm <sup>2</sup>	HVSF 1.25~2.0 mm <sup>2</sup>
	AWG14~16	AWG14~16	AWG14~16	AWG14~16
Control power supply cable	HVSF 0.5~0.75 mm <sup>2</sup>	HVSF 0.5~0.75 mm <sup>2</sup>	HVSF 0.5~0.75 mm <sup>2</sup>	HVSF 0.5~0.75 mm <sup>2</sup>
	AWG18~20	AWG18~20	AWG18~20	AWG18~20
Functional Grounding cable	HVSF 1.25~2.0 mm <sup>2</sup>	HVSF 1.25~2.0 mm <sup>2</sup>	HVSF 1.25~2.0 mm <sup>2</sup>	HVSF 1.25~2.0 mm <sup>2</sup>
	AWG14~16	AWG14~16	AWG14~16	AWG14~16
Motor cable	HVSF 1.25~2.0 mm <sup>2</sup>	HVSF 1.25~2.0 mm <sup>2</sup>	HVSF 1.25~2.0 mm <sup>2</sup>	HVSF 1.25~2.0 mm <sup>2</sup>
	AWG14~16	AWG14~16	AWG14~16	AWG14~16
Rush current suppression	No limit by driver	No limit by driver	No limit by driver	No limit by driver
Regenerative discharge	Not supported	Not supported	Not supported	Not supported
Weight	Approx 0.35 kg	Approx 0.35 kg	Approx 0.35 kg	Approx 0.35 kg
Dimensions	89×180×30 mm	89×180×30 mm	89×180×30 mm	89×180×30 mm

(Note 1) Rated capacitance specified by parts manufacturer

## Appendix List of Default Parameters

The following pages show default parameters set when the servo driver is shipped from the factory.  
Operation must be confirmed for each customer machine before use and the optimal parameters set.

[illegible]

\*1 When checking directly value of parameter-file with a text data etc., it does not show the decimal point.

Ex) Pr6.24 Disturbance observer filter ... Value of Panaterm : 0.53 / Value of parameter-file : 53

\*2 The maximum Torque limit value (Pr.0.13, Pr.5.22, Pr.5.25, Pr.5.26) varies by the applicable motor

\*3 Can not be used with [A6SG].

PARAMETER				MODEL		MINAS-A6SF/SG SizeV series														
Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	
1	0 *1	1st position loop gain	48.0	1	31 *1	For manufacturer's use	48.0	1	62 *1	For manufacturer's use	0.0									
	1 *1	1st velocity loop gain	27.0		32 *1	For manufacturer's use	27.0		63 *1	For manufacturer's use	48.0									
	2 *1	1st velocity integration time constant	21.0		33 *1	For manufacturer's use	21.0		64 *1	For manufacturer's use	27.0									
	3	1st velocity detection filter	0		34 *1	For manufacturer's use	0.84		65 *1	For manufacturer's use	21.0									
	4 *1	1st torque filter	0.84		35	For manufacturer's use	250		66 *1	For manufacturer's use	0.84									
	5 *1	2nd position loop gain	48.0		36 *1	For manufacturer's use	100.0		67	For manufacturer's use	250									
	6 *1	2nd velocity loop gain	27.0		37 *1	For manufacturer's use	100.0		68 *1	For manufacturer's use	100.0									
	7 *1	2nd velocity integration time constant	21.0		38 *1	For manufacturer's use	0.0		69 *1	For manufacturer's use	100.0									
	8	2nd velocity detection filter	0		39 *1	For manufacturer's use	48.0		70 *1	For manufacturer's use	0.0									
	9 *1	2nd torque filter	0.84		40 *1	For manufacturer's use	27.0		71 *1	For manufacturer's use	48.0									
	10 *1	Velocity feed-forward gain	100.0		41 *1	For manufacturer's use	21.0		72 *1	For manufacturer's use	27.0									
	11 *1	Velocity feed-forward filter	0.00		42 *1	For manufacturer's use	0.84		73 *1	For manufacturer's use	21.0									
	12 *1	Torque feed-forward gain	100.0		43	For manufacturer's use	250		74 *1	For manufacturer's use	0.84									
	13 *1	Torque feed-forward filter	0.00		44 *1	For manufacturer's use	100.0		75	For manufacturer's use	250									
	14	2nd gain setting	1		45 *1	For manufacturer's use	100.0		76 *1	For manufacturer's use	100.0									
	15	Position control switching mode	0		46 *1	For manufacturer's use	0.0		77 *1	For manufacturer's use	100.0									
	16 *1	Position control switching delay time	1.0		47 *1	For manufacturer's use	48.0		78 *1	For manufacturer's use	0.0									
	17	Position control switching level	0		48 *1	For manufacturer's use	27.0													
	18	Position control switching hysteresis	0		49 *1	For manufacturer's use	21.0													
	19 *1	Position gain switching time	1.0		50 *1	For manufacturer's use	0.84													
	20	Velocity control switching mode	0		51	For manufacturer's use	250													
	21 *1	Velocity control switching delay time	0.0		52 *1	For manufacturer's use	100.0													
	22	Velocity control switching level	0		53 *1	For manufacturer's use	100.0													
	23	Velocity control switching hysteresis	0		54 *1	For manufacturer's use	0.0													
	24	Torque control switching mode	0		55 *1	For manufacturer's use	48.0													
	25 *1	Torque control switching delay time	0.0		56 *1	For manufacturer's use	27.0													
	26	Torque control switching level	0		57 *1	For manufacturer's use	21.0													
	27	Torque control switching hysteresis	0		58 *1	For manufacturer's use	0.84													
	28 *1	For manufacturer's use	100.0		59	For manufacturer's use	250													
	29 *1	For manufacturer's use	100.0		60 *1	For manufacturer's use	100.0													
	30 *1	For manufacturer's use	0.0		61 *1	For manufacturer's use	100.0													

\*1 When checking directly value of parameter-file with a text data etc., it does not show the decimal point.  
Ex) Pr6.24 Disturbance observer filter ... Value of Panatern : 0.53 / Value of parameter-file : 53

\*2 The maximum Torque limit value (Pr.0.13,Pr.5.22,Pr.5.25,Pr.5.26) varies by the applicable motor

\*3 Can not be used with [A6SG].

PARAMETER				MODEL		MINAS-A6SF/SG SizeV series														
Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	
2	0	Adaptation filter mode	SF 0 SG 1	2	31	For manufacturer's use	0													
	1	1st notch frequency	5000		32	For manufacturer's use	0													
	2	1st notch width	2		33	For manufacturer's use	0													
	3	1st notch depth	0		34	For manufacturer's use	0													
	4	2nd notch frequency	5000		35	For manufacturer's use	0													
	5	2nd notch width	2		36	For manufacturer's use	0													
	6	2nd notch depth	0		37	For manufacturer's use	0													
	7	3rd notch frequency	5000																	
	8	3rd notch width	2																	
	9	3rd notch depth	0																	
	10	4th notch frequency	5000																	
	11	4th notch width	2																	
	12	4th notch depth	0																	
	13	Damping filter switching selection	0																	
	14 *1	1st damping frequency	0.0																	
	15 *1	1st damping filter setting	0.0																	
	16 *1	2nd damping frequency	0.0																	
	17 *1	2nd damping filter setting	0.0																	
	18 *1	3rd damping frequency	0.0																	
	19 *1	3rd damping filter setting	0.0																	
	20 *1	4th damping frequency	0.0																	
	21 *1	4th damping filter setting	0.0																	
	22 *1	Command smoothing filter	9.2																	
	23 *1	Command FIR filter	1.0																	
	24	5th notch frequency	5000																	
	25	5th notch width	2																	
	26	5th notch depth	0																	
	27 *1	1st vibration control width setting	0.00																	
	28 *1	2nd vibration control width setting	0.00																	
	29 *1	3rd vibration control width setting	0.00																	
	30 *1	4th vibration control width setting	0.00																	

\*1 When checking directly value of parameter-file with a text data etc., it does not show the decimal point.  
Ex) Pr6.24 Disturbance observer filter ... Value of Panaterm : 0.53 / Value of parameter-file : 53

\*2 The maximum Torque limit value (Pr.0.13,Pr.5.22,Pr.5.25,Pr.5.26) varies by the applicable motor

\*3 Can not be used with [A6SG].



PARAMETER				MODEL		MINAS-A6SF/SG SizeV series													
Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value
3	0	Inside/outside speed setting switching	SF 0 SG 1																
	1	Speed command direction designation selection	0																
	2	Speed command input gain	500																
	3	Speed command input inversion	1																
	4	Speed setting	0																
	5	Speed setting	0																
	6	Speed setting	0																
	7	Speed setting	0																
	8	Speed setting	0																
	9	Speed setting	0																
	10	Speed setting	0																
	11	Speed setting	0																
	12	Acceleration time setting	0																
	13	Deceleration time setting	0																
	14	S-shape acceleration / deceleration setting	0																
	15	Speed zero clamp function selection	0																
	16	Zero clamp level speed setting	30																
	17	Torque command selection *3	0																
	18	Torque command direction designation selection *3	0																
	19 *1	Torque command input gain *3	3.0																
	20	Torque command input inversion *3	0																
	21	Speed limit value 1 *3	0																
	22	Speed limit value 2 *3	0																
	23	External scale type selection *3	0																
	24	External scale division numerator *3	0																
	25	External scale division denominator *3	10000																
	26	External scale direction inversion *3	0																
	27	Invalidate external scale Z-phase wire disconnection detection *3	0																
	28	Hybrid deviation excess setting *3	16000																
29	Hybrid deviation clear setting *3	0																	

\*1 When checking directly value of parameter-file with a text data etc., it does not show the decimal point.  
Ex) Pr6.24 Disturbance observer filter ... Value of Panaterm : 0.53 / Value of parameter-file : 53

\*2 The maximum Torque limit value (Pr.0.13,Pr.5.22,Pr.5.25,Pr.5.26) varies by the applicable motor

\*3 Can not be used with [A6SG].

PARAMETER				MODEL		MINAS-A6SF/SG SizeV series													
Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value
4	0	SI1 input selection	197379	4	31	Positioning completion range	10												
	1	SI2 input selection	394758		32	Positioning completion output setting	0												
	2	For manufacturer's use	0		33	INP hold time	0												
	3	SI4 input selection	263172		34	Zero speed	50												
	4	For manufacturer's use	0		35	Speed coincidence width	50												
	5	For manufacturer's use	0		36	Attainment speed	1000												
	6	SI7 input selection	7		37	Mechanical braking setting during no operation	0												
	7	For manufacturer's use	0		38	Mechanical braking setting during operation	0												
	8	For manufacturer's use	0		39	Brake release speed setting	30												
	9	SI10 input selection	136		40	Warning output select 1	0												
	10	SO1 output selection	4		41	Warning output select 2	0												
	11	SO2 output selection	65793		42	Positioning completion range 2	10												
	12	For manufacturer's use	65793		43	No use	-												
	13	SO4 output selection	131586		44	Position compare output pulse width setting	0												
	14	For manufacturer's use	0		45	Position compare output polarity select	0												
	15	For manufacturer's use	0		46	No use	-												
	16	Analog monitor 1 type	0		47	Pulse output select	0												
	17	Analog monitor 1 output gain	0		48	Position compare value 1	0												
	18	For manufacturer's use	4		49	Position compare value 2	0												
	19	For manufacturer's use	0		50	Position compare value 3	0												
	20	For manufacturer's use	0		51	Position compare value 4	0												
	21	Analog monitor output setting	0		52	Position compare value 5	0												
	22	Analog input 1 (AI1) offset setting *3	0		53	Position compare value 6	0												
	23 *1	Analog input 1 (AI1) filter setting *3	0.00		54	Position compare value 7	0												
	24 *1	Analog input 1 (AI1) excessive setting *3	0.0		55	Position compare value 8	0												
	25	For manufacturer's use	0		56	Position compare output delay compensation amount	0												
	26 *1	For manufacturer's use	0.00		57	Position compare output assignment setting	0												
	27 *1	For manufacturer's use	0.0																
	28	For manufacturer's use	0																
	29 *1	For manufacturer's use	0.00																
	30 *1	For manufacturer's use	0.0																

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Ex) Pr6.24 Disturbance observer filter ... Value of Panatern : 0.53 / Value of parameter-file : 53  
\*2 The maximum Torque limit value (Pr.0.13,Pr.5.22,Pr.5.25,Pr.5.26) varies by the applicable motor  
\*3 Can not be used with [A6SG].

PARAMETER				MODEL				MINAS-A6SF/SG SizeV series											
Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value
5	0	2nd. command division/ multiplication numerator	0	5	31	Axis number	1	5	62	Modbus mirror register setting 5	17429								
	1	3rd. command division/ multiplication numerator	0		32	Command pulse input maximum setup/digital filter setup	4000		63	Modbus mirror register setting 6	17418								
	2	4th command division/ multiplication numerator	0		33	Pulse regeneration output limit enable	0		64	Modbus mirror register setting 7	17427								
	3	Pulse output division denominator	0		34	For manufacturer's use	4		65	Modbus mirror register setting 8	17419								
	4	Drive prohibition input setting	1		35	For manufacturer's use	0		66	Deterioration diagnosis convergence judgment time	0								
	5	Sequence at drive prohibition	0		36	For manufacturer's use	0		67	Deterioration diagnosis inertia ratio upper limit	0								
	6	Sequence at servo-off	0		37	Modbus connection setting	0		68	Deterioration diagnosis inertia ratio lower limit	0								
	7	For manufacturer's use	0		38	Modbus communication setting	0		69	Deterioration diagnosis unbalanced load upper limit	0								
	8	For manufacturer's use	1		39	Modbus response waiting time	0		70	Deterioration diagnosis unbalanced load lower limit	0								
	9	For manufacturer's use	70		40	Modbus communication timeout time	0		71	Deterioration diagnosis dynamic friction upper limit	0								
	10	Sequence at alarm	0		41	For manufacturer's use	0		72	Deterioration diagnosis dynamic friction lower limit	0								
	11	Immediate stop torque setting	0		42	Modbus broadcast setting	0		73	Deterioration diagnosis viscous friction upper limit	0								
	12	Overload level setting	0		43	No use	-		74	Deterioration diagnosis viscous friction lower limit	0								
	13	Over-speed level setting	0		44	No use	-		75	Deterioration diagnosis velocity setting	0								
	14 *1	Allowable motor operating range setting	1.0		45 *1	Quadrant projection positive direction compensation value	0.0		76	Deterioration diagnosis torque average time	0								
	15	Control input signal read setting	0		46 *1	Quadrant projection negative direction compensation value	0.0		77	Deterioration diagnosis torque upper limit	0								
	16	Alarm clear input setting (A- CLR)	0		47	Quadrant projection compensation delay time	0		78	Deterioration diagnosis torque lower limit	0								
	17	Counter clear input setting (CL)	3		48 *1	Quadrant projection compensation filter setting L	0.00		79	Modbus mirror register setting 9	17410								
	18	Command pulse prohibition input (INH) disable	1		49 *1	Quadrant projection compensation filter setting H	0.00		80	Modbus mirror register setting 10	17411								
	19	Command pulse prohibition input (INH) read setting	0		50	For manufacturer's use	0		81	Modbus mirror register setting 11	16398								
	20	Position setting unit selection	0		51	For manufacturer's use	0		82	Modbus mirror register setting 12	16402								
	21	Torque limit selection	1		52	For manufacturer's use	0		83	Modbus mirror register setting 13	16411								
	22 *2	2nd torque limit	500		53	For manufacturer's use	0		84	Modbus mirror register setting 14	16405								
	23	Torque limit switching setting 1	0		54	For manufacturer's use	0		85	Modbus mirror register setting 15	16406								
	24	Torque limit switching setting 2	0		55	For manufacturer's use	0		86	Modbus mirror register setting 16	0								
	25	Positive direction torque limit *2 for external input	500		56	Slow stop deceleration time setting	0												
	26	Backward direction torque *2 limit for external input	500		57	Slow stop S-shape acceleration and deceleration setting	0												
	27 *1	For manufacturer's use	3.0		58	Modbus mirror register setting 1	24591												
	28	For manufacturer's use	1		59	Modbus mirror register setting 2	24592												
	29	RS232 communication baud rate setting	2		60	Modbus mirror register setting 3	16421												
	30	RS485 communication baud rate setting	2		61	Modbus mirror register setting 4	24613												

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PARAMETER				MODEL		MINAS-A6SF/SG SizeV series									
Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value
6	0 *1	For manufacturer's use	0.0	6	31	Real-time auto tuning estimation speed	1	6	62	1st resonance damping ratio	0	6	93	No use	-
	1	No use	-		32	Real-time auto tuning custom setting	0		63 *1	1st anti-resonance frequency	0.0		94	No use	-
	2	Speed deviation excess setting	0		33	For manufacturer's use	1000		64	1st anti-resonance damping ratio	0		95	No use	-
	3	No use	-		34 *1	Hybrid vibration suppression gain	0.0		65 *1	1st response frequency	0.0		96	No use	-
	4	JOG trial run command speed	300		35 *1	Hybrid vibration suppression filter	0.10		66 *1	2nd resonance frequency	0.0		97	Function expansion setting 3	0
	5 *1	Position control third gain effective time	0.0		36	Dynamic brake operation input	0		67	2nd resonance damping ratio	0		98	Function expansion setting 4	0
	6	Position control third gain scale factor	100		37 *1	Oscillation detection threshold value	0.0		68 *1	2nd anti-resonance frequency	0.0				
	7	Additional value to torque command	0		38	Warning mask setting	4		69	2nd anti-resonance damping ratio	0				
	8	Torque compensation value in positive direction	0		39	Warning mask setting 2	0		70 *1	2nd response frequency	0.0				
	9	Torque compensation value in negative direction	0		40	No use	-		71	3rd damping depth	0				
	10	Function expansion setting	16		41	1st damping depth	0		72	4th damping depth	0				
	11	Current response setting	100		42 *1	Two-stage torque filter time constant	0.00		73 *1	Load estimation filter	0.00				
	12	No use	-		43	Two-stage torque filter damping term	0		74 *1	Torque compensation frequency 1	0.0				
	13	Second inertia ratio	250		44	No use	-		75 *1	Torque compensation frequency 2	0.0				
	14	Immediate stop time at the time of alarming	200		45	No use	-		76	Load estimation count	0				
	15	Second overspeed level setting	0		46	No use	-		77	No use	-				
	16	For manufacturer's use	0		47	Function expansion setting 2	1		78	No use	-				
	17	For manufacturer's use	0		48 *1	Adjustment filter	5B/5C 1.2 Other 1.1		79	No use	-				
	18 *1	Power turn-on wait time	0.0		49	Command response filter/adjustment filter damping term setting	15		80	No use	-				
	19	Encoder Z-phase setting	0		50 *1	Viscous friction compensation gain	0.0		81	No use	-				
	20	External scale Z-phase expansion setting	0		51	Immediate stop completion wait time	0		82	No use	-				
	21	Serial absolute external scale Z-phase setting	0		52	For manufacturer's use	0		83	No use	-				
	22	AB-phase output external scale AB phase regeneration method selection	0		53	For manufacturer's use	0		84	No use	-				
	23	Load fluctuation correction gain	0		54	For manufacturer's use	0		85	No use	-				
	24 *1	Load fluctuation correction filter	0.53		55	No use	-		86	No use	-				
	25	For manufacturer's use	0		56	No use	-		87	For manufacturer's use	0				
	26	For manufacturer's use	2		57	Torque saturation error protection detection time	0		88	Absolute multi-rotation data upper limit	0				
	27	Warning latch time	5		58	Serial absolute external scale Z phase shift amount *3	0		89	No use	-				
	28	Special function selection	0		59	For manufacturer's use	0		90	No use	-				
	29	No use	-		60	2nd damping depth	0		91	No use	-				
	30	For manufacturer's use	0		61 *1	1st resonance frequency	0.0		92	No use	-				

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PARAMETER				MODEL		MINAS-A6SF/SG SizeV series									
Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value
7	0	For manufacturer's use	0	7	31	For manufacturer's use	0	7	62	No use	-	7	93	For manufacturer's use	0
	1	For manufacturer's use	0		32	For manufacturer's use	0		63	No use	-				
	2	No use	-		33	For manufacturer's use	0		64	No use	-				
	3	For manufacturer's use	0		34	For manufacturer's use	0		65	No use	-				
	4	For manufacturer's use	0		35	For manufacturer's use	0		66	No use	-				
	5	For manufacturer's use	0		36	For manufacturer's use	0		67	No use	-				
	6	For manufacturer's use	0		37	For manufacturer's use	0		68	No use	-				
	7	For manufacturer's use	0		38	For manufacturer's use	0		69	No use	-				
	8	For manufacturer's use	0		39	For manufacturer's use	0		70	No use	-				
	9	For manufacturer's use	0		40	No use	-		71	No use	-				
	10	For manufacturer's use	0		41	For manufacturer's use	0		72	No use	-				
	11	For manufacturer's use	0		42	No use	-		73	No use	-				
	12	For manufacturer's use	0		43	No use	-		74	No use	-				
	13	For manufacturer's use	0		44	No use	-		75	No use	-				
	14	For manufacturer's use	0		45	No use	-		76	No use	-				
	15	For manufacturer's use	0		46	No use	-		77	No use	-				
	16	For manufacturer's use	0		47	No use	-		78	No use	-				
	17	No use	-		48	No use	-		79	No use	-				
	18	No use	-		49	No use	-		80	No use	-				
	19	No use	-		50	No use	-		81	No use	-				
	20	For manufacturer's use	0		51	No use	-		82	No use	-				
	21	For manufacturer's use	1		52	No use	-		83	No use	-				
	22	Special function expansion setting 1	0		53	No use	-		84	No use	-				
	23	For manufacturer's use	0		54	No use	-		85	No use	-				
	24	For manufacturer's use	0		55	No use	-		86	No use	-				
	25	For manufacturer's use	0		56	No use	-		87	For manufacturer's use	0				
	26	For manufacturer's use	0		57	No use	-		88	No use	-				
	27	For manufacturer's use	0		58	No use	-		89	No use	-				
	28	For manufacturer's use	0		59	No use	-		90	No use	-				
	29	For manufacturer's use	0		60	No use	-		91	For manufacturer's use	0				
	30	For manufacturer's use	0		61	No use	-		92	For manufacturer's use	0				

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Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value
9	0	For manufacturer's use	1	9	31	No use	-								
	1 *1	For manufacturer's use	0.000		32	No use	-								
	2 *1	For manufacturer's use	0.00		33	No use	-								
	3	For manufacturer's use	0		34	No use	-								
	4 *1	For manufacturer's use	0.00		35	No use	-								
	5 *1	For manufacturer's use	0.0		36	No use	-								
	6 *1	For manufacturer's use	0.0		37	No use	-								
	7 *1	For manufacturer's use	0.0		38	No use	-								
	8 *1	For manufacturer's use	0.00		39	No use	-								
	9 *1	For manufacturer's use	0.00		40	No use	-								
	10	For manufacturer's use	0		41	No use	-								
	11	For manufacturer's use	1		42	No use	-								
	12	For manufacturer's use	80		43	No use	-								
	13	For manufacturer's use	50		44	No use	-								
	14	For manufacturer's use	10		45	No use	-								
	15	No use	-		46	No use	-								
	16	No use	-		47	No use	-								
	17	For manufacturer's use	0		48	For manufacturer's use	0								
	18	For manufacturer's use	0		49	For manufacturer's use	0								
	19	For manufacturer's use	0		50	For manufacturer's use	0								
	20	For manufacturer's use	0												
	21	For manufacturer's use	0												
	22	For manufacturer's use	200												
	23	For manufacturer's use	50												
	24	For manufacturer's use	100												
	25	For manufacturer's use	40												
	26	For manufacturer's use	40												
	27	For manufacturer's use	1000												
	28 *1	For manufacturer's use	1.00												
	29	For manufacturer's use	0												
	30	For manufacturer's use	0												

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Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value
15	0	For manufacturer's use	0	15	31	For manufacturer's use	5												
	1	No use	-		32	No use	-												
	2	No use	-		33	For manufacturer's use	0												
	3	No use	-		34	For manufacturer's use	0												
	4	No use	-		35	For manufacturer's use	0												
	5	No use	-																
	6	No use	-																
	7	No use	-																
	8	No use	-																
	9	No use	-																
	10	No use	-																
	11	No use	-																
	12	No use	-																
	13	No use	-																
	14	No use	-																
	15	No use	-																
	16	For manufacturer's use	2																
	17	For manufacturer's use	4																
	18	No use	-																
	19	No use	-																
	20	No use	-																
	21	No use	-																
	22	No use	-																
	23	No use	-																
	24	No use	-																
	25	No use	-																
	26	No use	-																
	27	No use	-																
	28	No use	-																
	29	No use	-																
	30	For manufacturer's use	6																

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PARAMETER				MODEL		MINAS-A6SF/SG SizeV series																	
Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value	Cate gory	Pr.	Parameter	Default value				
56	0	The parameters for block operations of Modbus communications																					
	~																						
	127																						
57	0																						
	~																						
	127																						
58	0																						
	~																						
	127																						
59	0																						
	~																						
	127																						
60	0																						
	~																						
	68																						
61	0	For manufacturer's use																					
	~																						
	31																						
62	0																						
	~																						
	127																						

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Ex) Pr6.24 Disturbance observer filter ... Value of Panaterm : 0.53 / Value of parameter-file : 53

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