

# NEW CO<sub>2</sub> Laser Marker

LP-RH SERIES

#### FDA Conforming to FDA regulations C € ĽK CSN° us Recognition GB Conforming to GB 7247.1

# Improved Speed and Precision!



Proof of trust: Over 10,000 units sold and installed

# Our History of CO<sub>2</sub> Laser Markers

Panasonic Industry has been in the laser marker business since 1996. The company has delivered a cumulative total of more than 10,000 laser markers to customers, thus contributing to their global production activities. A new addition to our product lineup, the **LP-RH** series, next-generation CO<sub>2</sub> laser markers, offers remarkable improvement in marking and processing quality.

# 1996



# LP-100 series

- Touch panel for easy operation
- Very small head
- Wide marking area of 90 × 90 mm 3.543 × 3.543 in
- Capable of marking on object moving at 60 m/min. 196.850 ft/min.
- Maximum scan speed of 2,000 mm/sec.
- 78.740 in/sec. (150 characters/sec.)





# LP-200 series

- Revolutionary design! All-new tower head models!
- Employs newly developed GPFC system that causes no distortion even at high
- speed

  350-Degree rotating head for flexible
- setting of marking direction • Maximum scan speed of 3,000 mm/sec.
- 118.110 in/sec.
- Accurate positioning in units of 10 µm 0.394 mil! Accurate engraving at exact marking position!



# LP-400 series

- High-speed marking at a rate of 700
   characters per second
- Short-wavelength laser (9.3 μm
- 0.366 mil) for sharp and clear marking
- Model with 10-W laser output available
  Laser output stability of ±3% (typ.) or
- better (excluding some models)Maximum scan speed of 12,000 mm/sec.
- 472.441 in/sec. or 6,000 mm/sec. 236.220 in/sec.

\* Laser beam shown in the photo is simulated. Actual laser beam is infrared light and is invisible to the human eye.



## Improved speed and precision

# Dedicated engine and raster marking setting achieve clear and quick marking.

# High-speed vector processing engine (VPE\*)

The dedicated engine (VPE\*) for the generation of vector data for marking and processing achieves high-speed marking. The resolution of positioning data for laser scan control has been increased fourfold and the communication speed for galvano mirror positioning control has also been made four times faster. The new engine realizes quicker and more precise engraving as compared to our previous models (**LP-400** series). \*: Vector Processing Engine.



O: Coordinate instruction value

# Two-dimensional code Raster setting reduces takt times by about 40%<sup>\*</sup> with no change in marking quality.

The raster marking setting optimizes the two-dimensional barcode engraving sequence to realize faster and higher-quality marking. \* When compared to previous LP-400 series



(Marking condition) Overall size: 7.2 × 7.2 mm 0.283 × 0.283 in, number of cells: 22 × 22, cell size: 0.30 × 0.30 mm 0.012 × 0.012 in

(Marking condition) Overall size: 7.2 × 7.2 mm 0.283 × 0.283 in, number of cells: 22 × 22, cell size: 0.30 × 0.30 mm 0.012 × 0.012 in

# Laser engraving startup power optimized to achieve uniform marking of start points

Excessive energy is applied at the start (engraving start point) of laser marking due to the balance between the initial velocity of the galvano mirror and the power fluctuation specific to laser, resulting in deeper engraving in some cases. To prevent it, it is necessary to finely adjust the parameters. The **LP-RH** series optimizes the laser engraving power at the start points in the oscillator level to achieve optimal marking without the need for parameter adjustment.





# Startup time reduced by about 80%\*

The time from the startup of the laser marker system to the startup of laser oscillation is reduced by about 80% as compared to our previous model (**LP-400** series). The shorter startup time significantly reduces the waiting times at the time of facility startup, at the time of reset from power OFF triggered by safety circuit, etc.

\* When compared to previous model (LP-400 series)

<ul> <li>Comparison of system star</li> </ul>	tup time and laser excitation ti	me
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	Previous LP-400 series	LP-RH series
System startup time	Approx. 75 sec.	Approx. 10 sec.
Laser excitation time	Approx. 15 sec.	Approx. 5 sec.

Significant reduction of system startup time and laser excitation time

Simplifies facility designs

# Head structured for flexible setup at anywhere, extra safety assured by safety design

# Head rotating mechanism Standard models (horizontal type)

The head is structured to allow flexible angle setting in a range of 350 degrees. The head angle can be rotated according to the marking surface angle to facilitate the installation along the line. This minimizes the installation spaces and eliminates the need for complex jig design. Simple jigs can be employed even when marking in the upward direction or at an oblique angle.



\* Multiple units set up in different directions are shown in each of the above illustrations for the explanatory purpose

## Installation footprint: Smaller than a B5 sheet of paper Tower head models (vertical type)



The head measures 230 mm × 175 mm 9.055 in × 6.890 in and is smaller than B5 size. The LP-RH series can be installed easily in existing lines, without worrying about a lack of space. The new series also allows for compact equipment designs, so it significantly reduces the required installation space and helps cut the cost of facilities such as line machines and floor lighting systems.



# Safety design "interlock redundancy"

The **LP-RH** series is equipped with redundant interlock circuits. The interlock circuits use contactors to reliably cut off the laser power supply, thus contributing to the designing of equipment safety circuits.



Simplifies facility designs

# Downtime reduction and interchangeability with previous Panasonic Industry products

022-08-15 07:33:37.563

2022-08-16 07:33:40.606

2022-08-16 07:33:40.607

2022-08-16 07:35:37.479

2022-08-16 07:35:37.480

Ethernet

# Controller with superb noise resistant design

The controller features noise suppression parts to provide improved resistance to noise.

It responds to a broader range of frequency than our previous models and further reduces the noise level.

The new controller prevents problems caused by unexpected electrical noise.

# **Display of communication history**

The record of serial communications between the laser marker and external device can be displayed. This contributes to the reduction of downtimes during facility startup or in case of equipment trouble. The history data can be saved in a CSV file.

# Operating data / periodic maintenance notification setting

Operating data such as laser irradiation time and the number of shutter operating times can be displayed and checked. The **LP-RH** series is equipped with a function to notify maintenance need according to operating conditions. This function is useful for planning maintenance.

Operating data Error log Command history					
Type	Status		Reference cycle for mainte	nunce	
Controller operating time (h)	117		+	_	
Laser pumping time (F)	17				
Laser radiation time (h)	10		30000		
Number of shutter cycles	1192		2000000		
Number of power-on times	304				
Controller fan operating time (h)	117	ficset			
Battery status for system clock	Normal		14		
Number of marking processes	627.		<i>P</i>		
Number of switching cycles of INTERLOCK contactors	605	Reset	100000		
Announcement for regular maintenance					
And the second	Announcement		Next maintenance		Last manual

0208

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# Interchangeable with previous Panasonic Industry head

The installation dimensions and mounting hole size/layout of the LP-RH series are the same as those of the previous head (LP-400 series).

Furthermore, marking data and communication commands are also interchangeable.

\* Marking quality, operation, etc., must be checked in advance.





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[STX]ALCA+038.910,-005.035,+000.000,+179.930.0.0[CR

## LP-RH series Simplifies facility designs

Software aids marking / processing operations and achieves results exactly as intended.

# Laser Marker NAVI smart

The software allows for easy marking setting and easy maintenance. It reduces the man-hours required for installation and operation.





### Simple 3-step setting



# (3) Start laser irradiation for test marking.

weise bonnie.		30.0	
Scan speed (mm/s)		1000	
Pulse duration (m)	WARNING		
Antoquine		It may take a moment to a	itert lasing

## TrueType font marking

The TrueType font selected using the **Laser Marker NAVI smart** software can be set directly in the laser marker so that the marking is engraved in that font.

## Font editing

The **Laser Marker NAVI smart** software has a font editing function. This function enables the user to modify the font shape easily according to applications.

## Display of estimated marking time

The approximate marking / processing time is calculated based on the entered marking data and laser light condition and displayed. When creating setting data off-line, it is possible to calculate the takt time without operating the machine.

## **Excellent marking layout flexibility**

The shape and layout of the characters / figures to be engraved can be adjusted flexibly.

A complex layout, including upper-case letters, fan-shape character arrangement, slanted character arrangement, reversed character marking, equally-spaced arrangement, proportional arrangement, etc., can be set easily. In addition, the **LP-RH** series supports various types of barcode and two-dimensional code.



\*QR Code is a registered trademark of DENSO WAVE INCORPORATED.

Simplifies facility designs

# Convenient functions to support marking operations

## Focus adjustment function

The focus adjustment function facilitates the condition setting during installation and setup.

When the workpiece height changes or the marking line width is increased, the work distance can be adjusted in a range of  $3 \text{ mm } 0.118 \text{ in}^*$  without moving the head or jig.

\* Varies depending on models.



\* Varies depending on models.

## **Display of guide**

### Work distance

Whether the distance from the laser marker head to the workpiece's marking surface is at the position of the work distance can be checked.

The position where the obliquely emitted red laser pointer (dot) is closest to the center of the red guide laser (cross mark) emitted perpendicularly from the head is the guideline work distance.



#### Marking area / marking object

The bright red guide laser beam traces and shows the marking detail and marking position. The marking area and marking position can be visually checked before initiating the actual marking operation.

This enables easy and accurate adjustment of marking positions.



## Options to suit individual facility designs

### **Open network connectivity (option)**

Use of the industrial network unit (option) enables connection of the laser marker to EtherNet/IP or PROFINET, thus allowing the setting of marking details and laser setting via open network.

- \* EtherNet/IP unit (LP-ANW10) and PROFINET unit (LP-ANW11) are sold as options.
- \* EtherNet/IP is a registered trademark of Open DeviceNet Vender Association, Inc. (ODVA).
- \* PROFINET is a registered trademark of PROFIBUS and PROFINET International.

## Touch panel console (option)

The touch panel console (**LP-ADP50**) exclusively designed for laser markers is available as an option. It enables easy setting, confirmation and change of marking conditions and marking details without a PC at hand. The touch panel console features an ergonomic design. It can be held with the hand and operated or installed to the facility.

\* Optional function extension board (LP-AEB10) is required for connection.

# Simplifies facility designs

# Excellent maintainability to ensure many years of safe use

Extensive maintenance parts are available to expand the range of maintenance that can be performed by the user. The **Laser Marker NAVI smart** software manages the maintenance history and notifies periodic maintenance needs.

## **Routine maintenance**

Clean the unit regularly according to the usage conditions in order to maintain stable marking quality. Blow off dust from the protective glass on the laser emission port with an air duster for optical lens, and then wipe with a soft cloth

If dust adheres to the air filters, exhaust port or cooling fan in the controller, the cooling performance reduces and can cause degradation of marking performance or equipment malfunction. Remove dust using a vacuum cleaner and dry cloth.



## Limited-life parts and consumables replaceable by users

The air filters, controller cooling fan and interlock contactors are designed for easy replacement by users.



Be sure to turn off the power supply to the laser marker and disconnect the AC power cable before conducting maintenance. Otherwise, you may be accidentally exposed to laser light or sustain electrical shock.

# **Examples of marking/processing application**

#### Marking



Molded resin parts



Connectors



Circuit boards



Cosmetic products



Electronic parts



Ceramic substrates



Retort pouches



Aluminum packaging materials

#### Processing



Laser labels (marking + half-cutting)



Cable sheath stripping



Films (processing)



Rubber gaskets (cutting)

### Advantages of 9.3 µm 0.366 mil short-wavelength laser in marking on resins such as PET and PC



The laser light with a wavelength of 9.3  $\mu m$  0.366 mil matches well with resins' absorption characteristics so it minimizes damage to the resins and adds clear markings by melting only the surface layer without resulting in deep engraving. It causes very little swelling on the surface and suppresses pin hole generation to provide highly visible markings. Thanks to the high resin absorbency, the thermal effect on the surrounding area is minimized, thus achieving excellent processing results. The 9.3 µm 0.366 mil laser also offers improved precision.



# **Installation support**

Services			
Before anything, please contact us.	If you have any questions or need further information, please feel free to contact our dealer near you. https://industrial.panasonic.com/ac/e/salesnetwork/index.jsp		
	$\checkmark$		
Proposal of the most suitable model	We propose the most suitable model for your marking / processing need, cycle time and budget based on our extensive experience.		
	$\checkmark$		
Proposal of installation of laser marker to equipment	If you are planning to install a laser marker to your equipment, we discuss about equipment specifications and the communication specifications for communicating with the laser marker.		
	$\checkmark$		
☑ Free test and test report	Using workpieces borrowed from your company, we conduct a marking / processing test for free. We will submit marking samples together with the test report.		
	Support		
Attendance to energian			

▼

We provide support to the commencement of equipment operation and give operating instructions to operators if so requested by the customer.

**Post-installation support** 

provision of operating instruction and guidance

commencement,

 $\square$ 

We can respond to your maintenance need. For example, we can perform on-site maintenance or replace the installed laser markers with replacement units and conduct detailed inspection and maintenance on the removed units at our service base.

### SPECIFICATIONS

### **Optical specifications / scanning specification**

Standard model (horizontal type)		Model No	LP-RH300S	LP-RH200S	LP-RH100S	LP-RH301S	LP-RH101S	LP-RH305S
Model No.	Tower head model (vertical type)	LP-RH300T	LP-RH200T	LP-RH100T	LP-RH301T	LP-RH101T	LP-RH305T	
Sca	Scanning system Galvano scanning method							
Mark	ting field (X, Y)	110 mm × 110 mm 4.331 in × 4.331 in		55 mm × 55 mm 2.165 in × 2.165 in		160 mm × 160 mm 6.299 in × 6.299 in		
Work distance (Note 1) 185 mm		185 mm 7.283 in		111 mm	4.370 in	262 mm 10.315 in		
Scan spe	ed (Note 2) (Note 3)	12,000 mm/sec. max. 472.441 in/sec. max.		6,000 mm/sec. max. 236.22 in/sec. max.		12,000 mm/sec. max. 472.441 in/sec. max.		
Applicable	line speed (Note 2)	240 m/min max. 787.402 ft/min max.		120 m/min max. 3	93.701 ft/min max.	240 m/min max. 787.402 ft/min max.		
Character height / width (Note 2)		0.100 mm to 110.000 mm 0.004 in to 4.331 in 0		0.100 mm to 55.000 n	nm 0.004 in to 2.165 in	0.100 mm to 160.000 mm 0.004 in to 6.299 in		

#### Laser specifications / Other basic specifications

Model No	Standard model (horizontal type)	LP-RH300S	LP-RH200S	LP-RH100S	LP-RH301S	LP-RH101S	LP-RH305S	
woder no.	Tower head model (vertical type)	LP-RH300T	LP-RH200T	LP-RH100T	LP-RH301T	LP-RH101T	LP-RH305T	
Applicable regulations and certifications		FDA Regulations, CE Marking [Machinery Directive (Declaration of Incorporation), EMC Directive, RoHS Directive], UKCA Marking [Supply of Machinery (Safety) Regulations (Declaration of Incorporation), EMC Regulations, RoHS Regulations], UL/c-UL Recognition, Chinese Standard GB 7247.1						
	Marking laser			CO₂ laser, C	lass 4 laser			
	Wavelength	10.6 µm 0.417 mil	9.3 µm <mark>0.366 mil</mark>		10.6 µm	0.417 mil		
Marking laser	Oscillator average output	30 W	20 W	10 W	30 W	10 W	30 W	
······································	Average output for marking (Note 4)	30 W	18.2 W	10 W	30 W	10 W	30 W	
	Laser oscillation system	CW oscillator						
Guide la	aser, laser pointer	Red	semiconductor, Wavel	ength: 655 nm 0.0258	mil, Class 2 laser, Max	imum output: 1 mW or	less	
	Beam stop			One shutter is equip	oped inside of head			
Wor	kpiece status			Stationary object	t, Moving object			
No. of	registerable files			10,00	0 files			
No. of m (No. of re	arking data pieces gisterable objects)			2,000 ob	jects/file			
	Character	West-European alpha Japanese characters Simplified Chinese cl	abet (A to Z, a to z, Lati :: Katakana, Hiragana, haracters: GB 2312 le	n-1 characters), numeri Kanji (JIS level-1 and vel-1 and level-2	c, symbol, user defined level-2)	l characters (up to 50 c	haracters can be set)	
	TrueType		TrueType fonts sto	red in the PC with Las	er Marker NAVI smar	t installed (Note 5)		
Marking data	Bar code	CODE39, CODE128, ITF, NW-7, JAN/UPC GS1 DataBar (GS1 DataBar Limited, GS1 DataBar Stacked, GS1 DataBar Expanded, etc.), GS1 Composite Code (GS1 DataBar Limited CC-A, GS1 DataBar Stacked CC-A, GS1-128 CC-A, etc.)						
	2D code	QR code, Micro QR code, iQR code, Data Matrix, GS1 Data Matrix, PDF417						
	Graphic file (Note 6)	VEC, DXF, HPGL, BMP, JPEG, AI, EPS						
	Point and shapes	Point radiation, line, circle, arc						
Character arrangement				Straight line, Arc, P	Proportional, Justify			
I/O port			I/O	terminal block (40-pins	s), I/O connector (40-p	ins)		
Communication interface			EIA-RS-23	2C, Ethernet, EtherNet	/IP (Note 7), PROFINE	ET (Note 7)		
Dedicate	d software (Note 8)		Laser Marker NA	<b>/I smart</b> , Logo Data E	diting Software, <b>Expor</b>	tVEC, Font Maker		
Suppo	rted OS (Note 9)	Windows® 11 Pro 64bit, Windows® 10 Pro 32bit / 64bit						
Laser marker NA	VI smart connection method	USB, Ethernet						
Laser marker N	AVI smart display language	Japanese, English, Simplified Chinese, Traditional Chinese, German, Korean						
Required tir	me for system startup	Approx. 10 seconds						
Required tir	ne for laser excitation			Approx. 5 to 10	) second max.			
Pc	ower voltage	90 V to 13	2 V AC or 180 V to 26	4 V AC (including ±10	% voltage fluctuations)	, Frequency: 50/60 Hz	(Note 10)	
Power consumption	At 100 V AC	760 VA (8.5 A c	or less or less)	370 VA or less (4.1 A or less)	760 VA or less (8.5 A or less)	370 VA or less (4.1 A or less)	760 VA or less (8.5 A or less)	
(Consumption current) (Note 11)	At 200 V AC	720 VA (4.0 A c	or less or less)	430 VA or less (2.4 A or less)	720 VA or less (4.0 A or less)	430 VA or less (2.4 A or less)	720 VA or less (4.0 A or less)	
Grou	Inding method	Direct earth for the head and controller respectively						
Co	oling method		Head	: Forced air-cooling, C	ontroller: Forced air-co	oling		
Operating a	ambient temperature lote 12, 13)		0 °C to +40 °C +	32 °F to +104 °F, Stora	ge: -10 °C to +60 °C +	14 °F to +140 °F		
Operating am	pient humidity (Note 12)			35 to 8	5% RH			
Overvoltage ca	tegory / Pollution degree			II /	2			
U	se location		Indo	or; at an altitude of 1,0	00 m 3280.840 ft or be	elow		
Insta	lation direction		Head: In all direction	ons, Controller in asse	mbled condition: Vertic	ally or horizontally		
Moinht	Head	Approx	19 kg	Approx. 17 kg	Approx. 19 kg	Approx. 17 kg	Approx. 19 kg	
weight	Controller			Approx	. 12 kg			
Battery (n	nounted in product)	G	raphite fluoride-lithium	n primary battery, AFP	K-8801 (BR-2/3A): 1 pc	c., Weight: Approx. 14	g	
Notes: 1) There	Late: 1) There is some degree of variation between individual units of the same model 10). The frequency switches automatically							

The value shown here is the configuration range that can be input. The setting values that can keep the quality of marking or processing vary depending on the setting details

- that can keep the quality of marking or processing vary depending on the setting def and the target materials.
  Depending on the setting data, the available scan speed might be limited.
  Output at processing point when power is set to max. (default setting).
  Some of the languages or character types are not supported by this laser marker. Characters written from right to left such as Arabic or Hebrew, characters based on ligature such as Indian languages cannot be input.
  VEC is a graphic file format dedicated for the laser marker. To use AI or EPS files, convert them to VEC format with the dedicated software "ExportVEC".

Available when the optional network unit is installed to the controller.
 The software is available from our Internet website.

9) OS versions of which Microsoft has ended support are excluded.

- 11) The typical value of the inrush current at startup is as follows: (Duration time
- is 10 ms or less.)
  At 100 V AC: 90 A, At 200 V AC: 180 A
  12) Common to the controller and head. No condensation or freezing shall be allowed. If there is a gap between the stored temperature and operating temperature, make sure to have the product get used to the operating ambient temperature gradually prior to use to prevent the dew condensation.

13) Laser output may vary due to ambient temperature fluctuations.

\* QR Code is a registered trademark of DENSO WAVE INCORPORATED

EtherNet/IP is a registered trademark of ODVA (Open DeviceNet Vender Association, Inc.).
 PROFINET is a registered trademark of PROFIBUS & PROFINET INTERNATIONAL.
 Windows is a registered trademark or trademark of Microsoft Corporation in the United States and/or
other countries

### AC power cable

	Use the cable that complies with the regulations and standards of the country / region where the product is used.					
	Type Model No.					
		Rating 125 V AC	PSE standards compatible cable (Japan)	LP-ACA10		
	AC power cable	wer ole Rating 250 V AC -	PSE standards compatible cable (Japan)	LP-ACA11		
			CE marking compatible cable (Europe) (Note 1)	LP-ACA12		

Note: 1) The plug of the 250 V AC, CE-compliant cable (for Europe) conforms to VDE, DEMKO, NEMKO, FIMKO, SEMKO, OVE, KEMA, CEBEC

#### Touch panel console / Expansion board

Туре	Model No.
Touch panel console	LP-ADP50
Expansion board (Note 2)	LP-AEB10

Note: 2) When the expansion board is installed to the controller, the following functions can be used.

 Connect a touch panel console or a commercially available monitor to the laser marker and use it for monitoring and setting during operation. The displacement sensor is connected to the laser marker to correct

the work distance.

### Industrial network unit

Туре	Model No.	
Industrial network unit for EtherNet/IP	LP-ANW10	
Industrial network unit for PROFINET	LP-ANW11	
* EtherNet/IP is a registered trademark of ODVA (Open DeviceNet Vender Association, Inc.).		

\* EtherNet/IP is a registered trademark of ODVA (Open DeviceNet Vender Association, \* PROFINET is a registered trademark of PROFIBUS & PROFINET INTERNATIONAL.

#### Maintenance and service parts

Туре	Model No.	
Controller air filter (replacement part)	Set of 2 fans	LP-AFT90
Head air filter (replacement part)	Set of 2 fans	LP-AFT91
Cooling fans of controller (for replacement)	Set of 2 units	LP-AFA20
Unit power cable (for replacement)	5 m 16.404 ft type	LP-ACP20-5
Signal cable (for replacement)	5 m 16.404 ft type	LP-ACS10-5
Contactor unit for Interlock (for repla	LP-AEC10	

## [Important note]

#### About laser light

- · This product is a Class 4 laser product as defined by the JIS standards. Do not look directly toward the laser light or touch the laser light or its reflections. Be sure to take the required safety measures in accordance with the standards.
- The labels shown at the right are affixed on the product. (The labels are not affixed on the products shown in this catalog.)
- The laser light is an infrared light and invisible to the human eyes. Exercise caution when the laser oscillator is operating.

	DANGER – VISIBLE AND INVISIBLE LASER RADIATION           AVOID EYE OR SKIN         1.4 (Wavelength):10.6 µm           EXPOSURE TO DIRECT OR         Ps(Maximum Output):30W CW           SCATTERED RADIATION         2.4 (Wavelength):0555m           CLASS 4 LASER PRODUCT EC608251:2014 / E1008251:2014 / E10214         2.4 (Wavelength):0557m
	DANGER – RATONNEMENT LASER VEBBLE ET INVEBBLE           EXPOSITION DANGEREUSE         Longueur d'ande: 10.6µm Sortie maximale: 30W CW           DE L'GEL OU DE LA PEAU AU         Longueur d'ande: 655nm           RAYONNEMENT DIRECT OU DIFFUS         Sortie maximale: 1mW CW           PRODUIT LASER DE CLASSE 4 IEC60825-1 : 2014
	<u>危険 ー 可視及び不可視レーザ放射 ビームや散乱光の目又は 波長10.6µm (凌長:655nm 皮膚への様ばくを避ける最大地):30W (制気光力):1mW CW クラス4レーザ製品 JIS C6802:2018</u>
可见及不可见激光辐射窗口 避免受到从本窗口 射出的可见及不可见 激光辐射的照射	<u>可见及不可见激光辐射</u> 遭免頭或皮肤受到直射 減光:10.5 μm [改任:655 nm 或散射辐射的照射 最大能:30W 道磁: 455 mm 4 失 激光产品 GB7247.1-2012

Warning, explanation, aperture labels

#### Use of dust collector recommended

· Some materials generate a toxic gas or smoke during laser marking, and this may cause adverse effects on the human health or laser marker. In such a case, use a dust collector. For more information, please contact our sales representative.



#### DIMENSIONS (Unit: mm in)

#### CAD data can be downloaded from our websit

#### Head: Standard model (horizontal type)



#### Head: Tower head model (vertical type)



3 4.331 in × 4.331 ir **LP-RH301T / LP-RH101T**: 55 mm × 55 mm 2.165 in × 2.165 in **LP-RH305T**: 160 mm × 160 mm 6.299 in × 6.299 in

10 Rear-side head fixing screw hole (6 locations): M6 screws, depth 15 0.591

9

1 Screw for frame ground: M4 screw, depth 5 0.197

Rear-side head positioning pin hole: Elongated hole ø8 ø0.315<sup>+0.01</sup> × 12, depth 4 0.157

Work distance

No.

1

2

### DIMENSIONS (Unit: mm in)

#### CAD data can be downloaded from our websit

### Controller



INU.	Description
1	Controller fixing screw hole (4 locations each on bottom surface and left side as viewed from front side): M5 screws, depth 6 $0.236$
2	Screw for protective conductor terminal: M4 screw, threaded section length 5 0.197

### LP-ADP50

### Touch panel console (Optional)



1	Wall hanging hook hole: Hole size 33 mm × 5 mm 1.299 in × 0.197 in, hook section radius 3 mm 0.118 in
2	Fixing nut (8 locations): M4 screw, depth 5 mm 0.197 in, tightening torque 0.7±0.1 N·m Fixing locations: 4 locations on inside surface or 4 locations on outside surface
3	Connection cable: Minimum bending radius 65 mm 2.559 in, cable diameter ø8.6 mm ø0.339 in
(4)	Touch panel: Display area 216 mm × 135 mm 8 504 in × 5 315 in

## FAYb laser marker series



The built-in camera helps achieve higher productivity.

Thanks to the 1-ns short-pulse laser's superb marking expressivity combined with the 3D control, this series is suitable for high-output metal marking as well as for high contrast marking and extra small character marking on resins.



Equipped with a short-pulse laser, this series achieves excellent high contrast marking on resins and enables engraving of very small characters.



The head is durable with an IP64 ingress protection rating. This entry laser marker series features excellent basic functions.

### Disclaimer

The applications described in the catalog are all intended for examples only. The purchase of our products described in the catalog shall not be regarded as granting of a license to use our products in the described applications. We do NOT warrant that we have obtained some intellectual properties, such as patent rights, with respect to such applications, or that the described applications may not infringe any intellectual property rights, such as patent rights, of a third party.



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