FIBER SENSORS

LASER SENSORS

PHOTOELECTRIC SENSORS

MICRO PHOTOELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE /

FLOW SENSORS INDUCTIVE PROXIMITY **SENSORS**

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL DEVICES

HUMAN MACHINE INTERFACES

FNFRGY MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Applications

Software Program Transfer Others

FP7 FP-X0 FP0R FPΣ FP-X FP2SH

Related Information

■ General terms and conditions...... F-3



Features

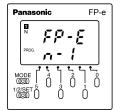
- 3-color, 5-character and 2-line display
- Front operation switch
- Easy programming using wizard
- · Smooth debug with R and I modes
- Panel mounted type (IP66)

* The FP-e will be discontinued at the end of September, 2019.

Panel-mount type all-in-one controller Combination of PLC and display

DISPLAY MODES AND FUNCTIONS

N mode (Normal mode)



Displays any characters and numerical values. Numerical data can be changed.

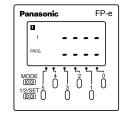
S mode (Switch mode)



Display characters and numerical values. Operation switches can be used for input. R mode (Register mode)



Operation memory in the controller can be monitored. Operational data can be changed. I mode (I/O monitor mode)



I/O status (X, Y) can be monitored.

SPECIFICATIONS

Item	Part No.	AFPE224300 Basic type (RS-232C)	AFPE224302 Basic type (RS-485)	AFPE224305 Calendar timer type (RS-232C)	AFPE214325 Thermocouple input type (RS-232C)	AFPE214322 Thermocouple input type (RS-485)	
Number of Control unit		14 points [Input: 8, Output: 6 (Tr. NPN: 5 / Ry: 1)] 12 points [Input: 6, Output: 6 (Tr. NPN: 5 / Ry: 1)]					
controllable I/O points	Front switch input						
Program memory Built-in memory		Built-in EEPROM					
Program capacity		2,720 steps					
Operation speed		0.9 μs/step (for basic instruction)					
Clock / calendar function		Not available		Year (last two digits), month, day, hour, minute, second and day of week (This function is only used when a battery is installed.)		Not available	
Battery life		Not available		220 days or more [actual usage value: approx. 870 days (+25 °C +77 °F)] Periodic replacement interval: 1 year (Value applies when no power is supplied at all.)		Not available	
Pulse catch input		6 points in total X0 and X1: 50 μs,					
Interrupt input		X2 to X5: 100 µs					
COM. Port		RS-232C	RS-485	RS-232C	RS-232C	RS-485	
Periodical interrupt		0.5 ms to 30 sec.					
Constant scan		Available					
Password		Available					
High-speed counter * The combination of 1-phase × 2 ch. and 2-phase × 1 ch. is also possible for the high-speed counter. Pulse output function Output points Output frequency		Counter mode: Addition / subtraction (1-phase) , Input points: 4 ch. (Max.)					
		Max. speed: 10 kHz (total of 4 ch.)			Max. speed: 5 kHz		
		Counter mode: 2-phase / Individual / direction decision (2-phase), Input points: 2 ch (Max.)					
		Max. speed: 2 kHz (total of 2 ch.) Max. speed: 1 kHz				ed: 1 kHz	
Pulse output	Output points	2 independent points (Y0 and Y1) (No interpolation function)					
	Output frequency	40 Hz to 10 kHz (Y0/Y1: 1-point), 40 Hz to 5 kHz (Y0/Y1: 2-point) 40 Hz to 5 kHz (1-point), 40 Hz to 2.5 kHz (2-point)					
တီ PWM output	Output points						
function	Output frequency	t frequency Frequency: 0.15 Hz to 1 kHz, Duty: 0.1 to 99.9 %					

MEMO

