

New Units were Added to the FP7 Series



New functions have been added to all CPU units

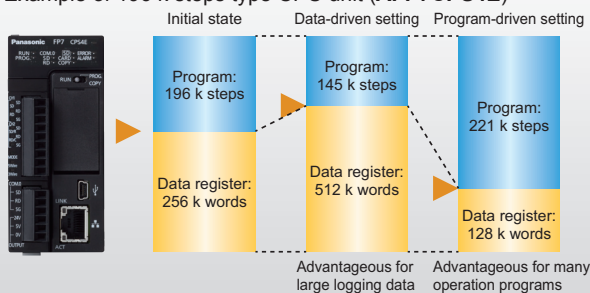
CPU units **NEW**

AFP7CPS3E Program capacity: 120 k steps
With Ethernet

AFP7CPS3 Program capacity: 120 k steps
Without Ethernet

In all CPU units, the program capacity and data register number can be shared. (Note 1)

Example of 196 k steps type CPU unit (**AFP7CPS4E**)



• The both capacity can be shared, eliminating the need to repurchase upgrade models when more capacity of program or data register needed.

AFP7CPS4E

| Program | Data register |
|---------------------|---------------------|
| 234 k steps approx. | 64 k words approx. |
| 221 k steps approx. | 128 k words approx. |
| 196 k steps approx. | 256 k words approx. |
| 145 k steps approx. | 512 k words approx. |
| 52 k steps approx. | 976 k words approx. |

AFP7CPS3E / AFP7CPS3

| Program | Data register |
|---------------------|---------------------|
| 120 k steps approx. | 128 k words approx. |
| 96 k steps approx. | 256 k words approx. |
| 64 k steps approx. | 416 k words approx. |
| 32 k steps approx. | 576 k words approx. |

Note 2: For data register (DT), data up to 256 k words can be backed up.

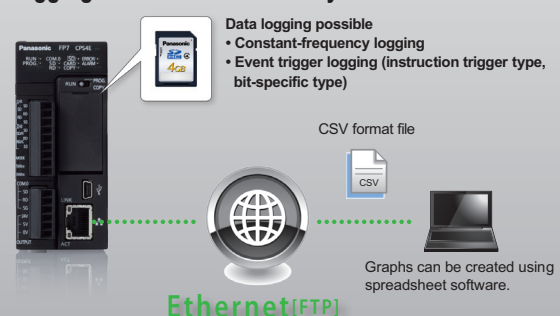
The history of change in program can be automatically recorded. (Note 1)

| Date of occurrence | Time | Trigger |
|--------------------|----------|-------------------------------|
| 2012/11/21 | 14:05:35 | Power: ON |
| 2012/11/21 | 14:07:13 | Open cover. |
| 2012/11/21 | 14:20:25 | Insert SD memory card. |
| 2012/11/21 | 14:30:19 | Close cover. |
| 2012/11/21 | 14:31:00 | Download program. |
| 2012/11/21 | 14:33:10 | Switch operation mode to RUN. |
| 2012/11/21 | 14:35:12 | Program edition during RUN |
| 2012/11/21 | 14:35:32 | Upload program |
| 2012/11/21 | 14:40:07 | Power: OFF |

*Data logs are virtual.

- Access record can be used during debugging.
 - Efficient to find out cause on accident figure.
- Operational events to CPU and program editing events are logged. Automatic logs of program download and upload are useful, especially for program debugging.

Logging data on an SD memory card is available. (Note 1)



- Collection of traceability information
- No logger unit offers lower costs.

Note 1: Ver. 1.12 or later CPU unit firmware and Ver. 1.12 or later Control FPDWIN GR7 are required for this function.

Output units **NEW**



AFP7Y32P 32 points, Transistor output (Source)

AFP7Y64P 64 points, Transistor output (Source)

Input and Output unit **NEW**



AFP7XY64D2P 32 points, 24 V DC input
32 points, Transistor output (Source)

CPU Units

■GENERAL SPECIFICATIONS

| Item | Specifications |
|----------------------------------|---|
| Allowed momentary power off time | CPU unit (when directly connected to 24 V DC) 4 ms (at 20.4 V), 7 ms (at 24 V), 10 ms (at 28.8 V) 10 ms [when AC power supply unit (AFP7PSA1 / AFP7PSA2) is used] |

■CONTROL SPECIFICATIONS

| Item | AFP7CPS3E / AFP7CPS3 | | | |
|--|---|--------|--------|--------|
| Memory selection pattern (Note 1) | 1 | 2 | 3 | 4 |
| Program (steps) | 121500 | 96000 | 64000 | 32000 |
| Data register (words) (Note 2) | 131072 | 262144 | 425984 | 589824 |
| Number of max. program block (PB) | 243 | 192 | 128 | 64 |
| Programming method | Relay symbol method | | | |
| Control method | Cyclic operation method | | | |
| Program memory | Built-in flash ROM (No backup battery required) | | | |
| Operation speed | Basic instruction: From min. 11 ns/step | | | |
| External input (X) | 8,192 points (Note 3) | | | |
| External output (Y) | 8,192 points (Note 3) | | | |
| Internal relay (R) | 32,768 points | | | |
| System relay (SR) | Internal operation status of various relays is shown | | | |
| Link relay (L) | 16,384 points | | | |
| Timer (T) | 4,096 points: Timer capable of counting (units: 10 μs, 1 ms, 10 ms, 100 ms or 1 sec.) × 4,294,967,295 | | | |
| Counter (C) | 1,024 points, Counter capable of counting 1 to 4,294,967,295 | | | |
| Link data register (LD) | 16,384 words | | | |
| System data register (SD) | Internal operation status of various registers is shown | | | |
| Index register (I0 to IE) | 15 long words | | | |
| Master control relay (MCR) | Unlimited | | | |
| Number of labels (LOOP) | Max. 65,535 points for each program block (PB) | | | |
| Differential points | Unlimited | | | |
| Number of step ladders | Unlimited | | | |
| Number of subroutines | Max. 65,535 points for each program block (PB) | | | |
| Number of interrupt program | 1 periodical interrupt program | | | |
| SD memory card function | SDHC memory cards of up to 32 GB are usable. | | | |
| Constant scan | Available (0 to 125 ms) | | | |
| Clock / calendar (Note 4) | Year (last two digits), month, day, hour (24-hour display), minute, second and day of week | | | |
| Battery backup | For Clock / calendar | | | |
| Battery life (Value applies when no power is supplied at all.) | 3.3 years or more [actual usage value: 20 years approx. (at 25 °C 77 °F)] | | | |
| Safety function | Password / Read disable setting / Encryption (every PB) | | | |
| Self-diagnosis function | Watchdog timer and program syntax check | | | |
| Comment storage | Available (3 MB) (No backup battery required) | | | |
| PLC link function | Max. 16 units, Link relay: 1,024 points, Link register: 128 words (Data transfer and remote programming are not supported) (Link area allocation is switchable between the first and the second half) | | | |
| Program edition during RUN | Available | | | |

Notes: 1) The factory default setting is Pattern 1.
2) For data register (DT), data up to 262,144 words can be backed up.
3) Hardware configuration governs the actually usable number of I/O points.
When I/O points are not actually used, usable as internal relays
4) Precision of calendar: At 0 °C 32 °F, less than 95 seconds error per month, At 25 °C 77 °F, less than 15 seconds error per month, At 55 °C 131 °F, less than 130 seconds error per month

Input and Output Units

■INPUT SPECIFICATIONS

| Item | I/O mixed unit (input side) | |
|-------------------------------------|--|-----------------------|
| | DC input / Source output type | |
| Insulation method | Photocoupler insulation | |
| Rated input voltage | 24 V DC | |
| Rated input current | 3.4 mA | |
| Impedance | 7.5 kΩ | |
| Min. ON voltage / Min. ON current | 19.2 V / 2.5 mA | |
| Max. OFF voltage / Max. OFF current | 5 V / 1.5 mA | |
| Response time | OFF→ON | 0.2 ms or less (Note) |
| | ON→OFF | 0.2 ms or less (Note) |
| Input points per common | 32 points/common | |
| Operating mode indicator | 32 points LED display (lights when ON, selectable by switch) | |
| External connection method | Connector (MIL-compliant 40 pins, one use) | |

Note: Changeable by settable input time constant

■COMMUNICATION SPECIFICATIONS FOR COM PORT

| Item | Specifications |
|-------------------------|---|
| Interface | RS232C 1 channel |
| Transmission distance | 15 m 49.213 ft |
| Transmission speed | 300,600,1200,2400,4800,9600,19200,38400,57600,115200,230400 bits/sec. |
| Communication method | Half-duplex system |
| Synchronous method | Start-stop synchronization system |
| Transmission format | Stop bit: 1 bit / 2 bits |
| | Parity: Invalid / Valid (Odd / Even) |
| | Data length: 7 bits / 8 bits |
| | Start code: with STX / without STX |
| Data transmission order | End code: CR / CR + LF / Null / ETX |
| | Transmit from bit 0 in character units. |
| Connection | General-purpose communication, Computer link and MODBUS-RTU |

■DEDICATED POWER SUPPLY OUTPUT PORT SPECIFICATIONS FOR GT SERIES PROGRAMMABLE DISPLAY

| Terminal | Connecting Programmable Display model |
|----------|---------------------------------------|
| 5 V | For 5 V DC type GT series |
| 24 V | For 24 V DC type GT series |

Note: 5 V and 24 V DC types are not usable at the same time.

■LAN COMMUNICATION PORT SPECIFICATIONS (For AFP7CPS3E only)

| Item | Specifications |
|--|---|
| Communication interface | Ethernet 100BASE-TX / 10BASE-TX |
| Communication speed | 100 Mbps, 10 Mbps Auto negotiation function |
| Total cable length | 100 m 328.084 ft (500 m 1,640.420 ft when a repeater is used) |
| Number of nodes | Max. 254 units |
| Number of simultaneous connections | Max. 20 connections (User connection: 16, System connection: 4) |
| Communication protocol (Communication layer) | TCP / IP, UDP |
| DNS | Supports name servers |
| DHCP / DHCPV6 | Automatic IP address acquisition |
| FTP server | File transfer, Server function, Number of user: 3 |
| SNTP | Time adjustment function |
| General-purpose communication | 16 kB / 1 connection |
| Dedicated communication | Slave communication (MEWTOCOL-COM,MEWTOCOL7-COM, MEWTOCOL-DAT,MODBUS-TCP) |
| | Master communication (MEWTOCOL-COM,MEWTOCOL-DAT, MODBUS-TCP) |

■USB PORT SPECIFICATIONS

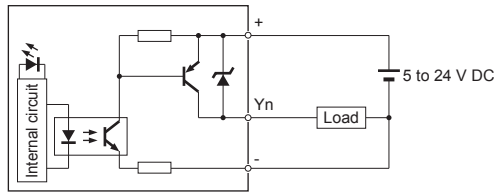
| Item | Specifications |
|------------------------|---|
| Standard | USB2.0 Fullspeed 12 Mbps (USB miniB type) |
| Communication function | Computer link (Slave) |

■OUTPUT SPECIFICATIONS

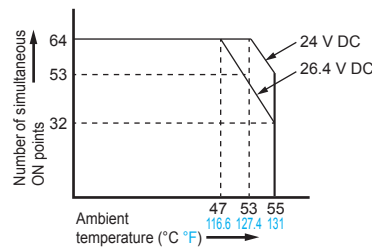
| Item | Transistor output units | | I/O mixed unit (output side) |
|-------------------------------|---|--|---|
| | Source type (PNP open collector) | | |
| | 32 points type | 64 points type | 32 points type |
| Insulation method | Photocoupler insulation | | |
| Output type | Open collector | | |
| Rated load voltage | 5 to 24 V DC | | |
| Load voltage allowable range | 4.75 to 26.4 V DC | | |
| Max. load current | 0.3 A (Y0 to Y7) 0.1 A (other than that above) | 0.3 A (20.4 to 26.4 V DC) 30 mA (4.75 V DC) | 0.3A (20.4 to 26.4 V DC) 30 mA (4.75 V DC) 0.1 A (20.4 to 26.4 V DC) 15 mA (4.75 V DC) |
| Common restriction | 3.2 A/common | | |
| Max. surge current | 0.6 A | | |
| OFF state leakage current | 1 μA or less | | |
| ON state maximum voltage drop | 0.5 V or less | | |
| Response time | OFF→ON | 0.1 ms or less (at load current 2 mA or more) | |
| | ON→OFF | 0.5 ms or less (at load current 2 mA or more) | |
| External power supply | Voltage | 4.75 to 26.4 V DC | |
| | Current (at 24 V) | 130 mA | 90 mA/common 90 mA |
| Surge absorber | Zener diode | | |
| Short circuit protection | - | | |
| Output points per common | 32 points/common | | |
| Operating mode indicator | 32 points LED display (lights when ON) | 32 points LED display (lights when ON, selectable by switch) | |
| External connection method | Connector (MIL-compliant 40 pins) | Connector (MIL-compliant 40 pins, two use) | Connector (MIL-compliant 40 pins, one use) |

I/O CIRCUIT DIAGRAMS

Transistor output unit [Output circuit diagram]

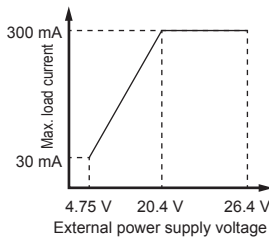


Limitations on simultaneous ON points [64 points]



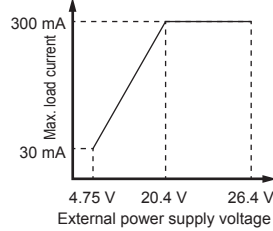
Note: Reduce load current according to the graph below by the external power supply voltage.

[32 points]

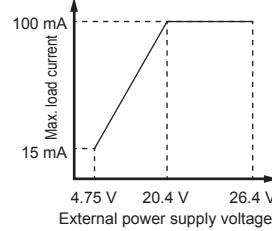


[64 points]

• 0.3 A (Y0 to Y7)

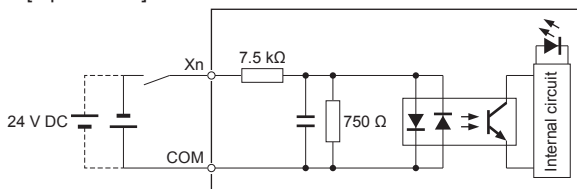


• 0.1 A (except Y0 to Y7)

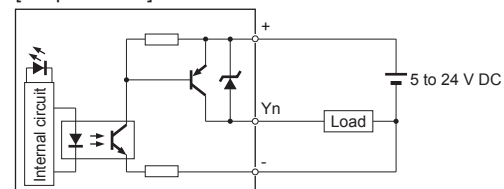


I/O mixed unit [I/O circuit diagram]

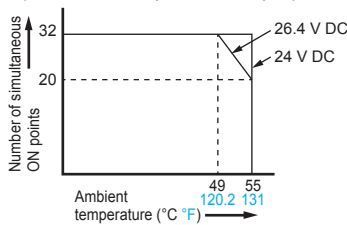
[Input circuit]



[Output circuit]

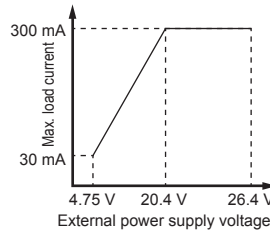


Limitations on simultaneous ON points (common to input and output)

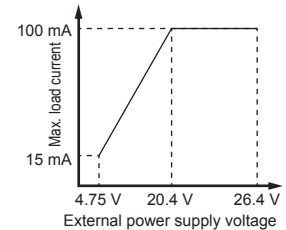


Note: Reduce load current according to the graph below by the external power supply voltage.

• 0.3 A (Y0 to Y7)



• 0.1 A (except Y0 to Y7)



Unit General Specifications

COMMON GENERAL SPECIFICATIONS

| Item | Specifications |
|-----------------------|---|
| Ambient temperature | 0 to +55 °C +32 to +131 °F , at storage: -40 to +70 °C -40 to +158 °F |
| Ambient humidity | 10 to 95 % RH (at 25 °C 77 °F , no condensation), at storage: 10 to 95 % RH (at 25 °C 77 °F , no condensation) |
| Breakdown voltage | 500 V AC for 1 minute |
| Insulation resistance | 100 MΩ or more (at 500 V DC) |
| Vibration resistance | 5 to 8.4 Hz, single amplitude of 3.5 mm 0.138 in. , 1 sweep/min. (IEC61131-2); 8.4 to 150 Hz, constant acceleration of 9.8 m/s ² , 10 sweep (1 octave/min.) (IEC6111-2) |
| Shock resistance | 147 m/s ² or more, 3 times each in X, Y, and Z directions (IEC61131-2) |
| Noise immunity | 1,000 V [p-p] with pulse width 50 ns and 1 μs (using a noise simulator) |
| Operating condition | Free from corrosive gasses and excessive dust |

Note: Please refer to the unit's specification sheet for details of breakdown voltage and insulation resistance.

INDIVIDUAL GENERAL SPECIFICATIONS

| Item | CPU unit | | Output units | | Input and Output units |
|---------------------|---|---|---------------|---------------|------------------------|
| | AFP7CPS3E | AFP7CPS3 | AFP7Y32P | AFP7Y64P | AFP7XY64D2P |
| Rated voltage range | 20.4 to 28.8 V DC | 20.4 to 28.8 V DC | — | — | — |
| Current consumption | 200 mA or less | 200 mA or less | 50 mA or less | 75 mA or less | 55 mA or less |
| Net weight | 220 g approx. (with terminal block and end unit) | 220 g approx. (with terminal block and end unit) | 95 g approx. | 115 g approx. | 115 g approx. |

Product Types

■CPU units

| Product name | | Power supply voltage | Operation speed | Max. program capacity | Ethernet function | Part No. |
|---------------|----------------------------|----------------------|-----------------|-----------------------|-------------------|-----------|
| FP7 CPU units | 120 k steps standard model | 24 V DC | From 11 ns | 120 k steps | Built-in | AFP7CPS3E |
| | 120 k steps standard model | 24 V DC | From 11 ns | 120 k steps | – | AFP7CPS3 |

Note: One End unit is included to the CPU unit.

■Input and Output units

| Product name | Type | Number of points | Connection method | Specifications | Part No. |
|---------------------------|--|---------------------------------------|-------------------|--|-------------|
| FP7 Output units | Transistor output Source (PNP) | 32 points | MIL connector | Load current: 0.3 A, 3.2 A/common, 32 points/common | AFP7Y32P |
| | | 64 points | | Load current: 0.3 A, 0.1 A, mixed 3.2 A/common, 32 points/common | AFP7Y64P |
| FP7 Input and Output unit | DC input Transistor output Source (PNP) | Input: 32 points Output: 32 points | | Input: 24 V DC, 32 points/common Output: load current: 0.3 A, 0.1 A, mixed 3.2 A/common, 32 points/common | AFP7XY64D2P |